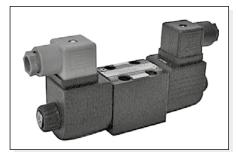
#### CETOP 2/NG04



CETOP 2/NG04	CAP. I • 2
AD2E	CAP. I • 4
"A09" DC coils	CAP. I • 4

## ATEX 2014/34/UE DIRECTIVE



ATEX 2014/34/UE DIRECTIVE	Cap. I • 23
AD3XD	CAP. I • 25
AD3XG	CAP. I • 29

## AUTOMATIC RECIPROCATING VALVES



AD3I	CAP. I • 46
AD5I	Cap. I • 47
AD3RI	Cap. I • 48
AD5RI	Cap. I • 49

#### **CETOP 3/NG06**



ADC3	CAP. I • 5
"A09" DC coils	Cap. I • 7

#### **CETOP 5/NG10**



CETOP 5/NG10	CAP. I • 33
AD5E	CAP. I • 36
AD5EJ* AND AD5EQ5	CAP. I • 37
AD50 AND AD5D	CAP. I • 38
AD5L	CAP. I • 39
"A16" DC coils	CAP. I • 40
"K16" AC Solenoids	Cap. I • 41

## PILOTED VALVES AND SUBPLATE MOUNTING



ADPH5	CAP. I • 50
ADH5	CAP. I • 53
BSH5	CAP. I • 56
ADH7	Cap. I • 57
BSH7	CAP. I • 60
ADH8	CAP. I • 62
BSH8	CAP. I • 65

#### **CETOP 3**



CETOP 3/NG06	CAP. I • 8
AD3E	CAP. I • 11
AD3EJ*	Cap. I • 12
AD3V	CAP. I • 14
AD3L	CAP. I • 15
CETOP 3 OTHER OPERATORS	CAP. I • 16
AD3P AND AD3O	CAP. I • 17
AD3M AND AD3D	CAP. I • 18
"D15" DC coils	CAP. I • 19
"B14" AC SOLENOIDS	CAP. I • 19
STANDARD CONNECTORS	CAP. I • 20
"LE" VARIANTS FOR ADC3/AD3	CAP. I • 21
LVDT	Cap. I • 22

## CETOP 5/NG10 HIGH PERFORMANCES



ADP5E	CAP. I • 41
"D19" DC SOLENOIDS	Cap. I • 41
ADP5V	CAP. I • 43
"D19" DC SOLENOIDS	Cap. I • 45

#### FLOW DIVERSION VALVES



CDL046 "OEM MACHINERY"	CAP. I • 66
CDL066 "OEM MACHINERY"	CAP. I • 68
ADL066 "OEM MACHINERY"	CAP. I • 69
BDL066 "OEM MACHINERY"	CAP. I • 70
CDL106 "OEM MACHINERY"	CAP. I • 71
ADL106 "OEM MACHINERY"	CAP. I • 72
"A09" AND "D15" DC COILS	Cap. I • 73
"40W" AND "A16" DC COILS	Cap. I • 74



#### CETOP 2/NG04

<b>00. </b>	
AD2E	Cap. I • 4
"A09" DC Coils	Cap. I • 4
STANDARD CONNECTORS	CAP. 1 • 20

#### DIRECTIONAL CONTROL VALVES CETOP 2/NG4

The directional control valves NG4 are designed for subplate mounting with an interface in accordance with UNI ISO 4401 - 02 - 01 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-02), and are the smallest on the market in their category whilst still featuring excellent performance.

The use of solenoids with wet armatures ensures quiet operation, means that dynamic seals are no longer required and important levels of counter-pressure are accepted on the return line. The solenoid's tube is screwed at valve body directly, while a locking ring nut seal the coil in right position.

The cast body with a great care in the design and production of the ducts of the 5 chambers have made it possible to improve the spools allowing relatively high flow rate with low pressure drops ( $\Delta p$ ).

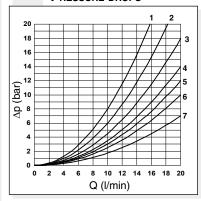
The spool rest positions are obtained by means of springs which centre it when there is no electrical impulse. The solenoids are constructed to DIN 40050 standards and are supplied by means of DIN 43650 ISO 4400 standard connectors which, suitably assembled, ensure a protection class of IP 65.

The solenoid coils are normally arranged for DIN 43650 ISO 4400 type connectors (standard version). On request, could be available the following coil connection variants: AMP Junior connections; flying leads connections, with or without integrated diode; Deutsch connections with bidirectional integrated diode.

The supply may be in either DC or AC form (with the use of a connector and rectifier) in most common voltage.

The valves are designed for use with DIN 51524 standard hydraulic mineral oils and it is recommended that filters should be fitted to ensure a maximum contamination level of class 10 in accordance with NAS 1638,  $\beta_{os} \ge 75$ .

#### PRESSURE DROPS



Spool	Connections				
type	$P \rightarrow A$	$P \rightarrow B$	$A \rightarrow T$	$B \rightarrow T$	$P \rightarrow T$
01	4	4	6	6	
02	6	6	7	7	5
03	4	4	7	7	
04	1	1	2	2	3
05	6	6	4	4	
66	5	5	5	7	
06	5	5	7	5	
15	4	4	4	4	
16	5	5	6	6	
20*	5	5	6	6	
	Curve No.				

\* = with energized spool

The diagram at the side shows the pressure drop curves for spools during normal usage. The fluid used is a mineral based oil with a viscosity of 46 mm²/s at 40°C; the tests have been carried out at a fluid temperature of 40°C. For higher flow rates than those in the diagram the losses will be those expressed by the following formula:

$$\Delta p1 = \Delta p \times (Q1/Q)^2$$

where  $\Delta p$  will be the value for the losses for a specific flow rate Q which can be obtained from the diagram,  $\Delta p1$  will be the value of the losses for the flow rate Q1 that is used.

## ORDERING CODE

AD Directional valve

CETOP 2/NG4

Electrical operator

Spool (tables next page)

Mounting (table 1 next page)

Voltage (table 2 next page)

Variants (table 3 next page)

Serial No.

\*\*

3

2

Ε

#### DIRECTIONAL CONTROL VALVES CETOP 2/NG4

#### TAB. 1 MOUNTING

	TABLE I INCOME
	Standard
С	A O B W
D	a/AB
E	a/AOW
F	MOBYP
Spec	CIALS (WITH PRICE INCREASING)
G	WAO TO
Н	a/OBW
I	a/AO b
L	a/ 0 B \b
М	a/AB b

#### Tab.3 - Variants

VARIANT	CODE
No variant (without connectors)	S1(*)
Viton	SV(*)
Emergency button	ES(*)
Rotary emergency button	P2(*)(**)
AMP Junior connection	AJ(*)
Solenoid with flying leads (250 mm)	FL
Solenoid with flying leads (130 mm) integrated	diode LD
Deutsch connection with bidir. diode	CX
Coil 8W (only 24V)	W8
Other variants available on request.	

- (\*) Coils with Hirschmann and AMP Junior connection supplied without connectors. The connectors can be ordered separately, CAP. I 20.
- (\*\*) P2 Emergency tightening torque max.  $6\div9$  Nm /  $0.6\div0.9$  Kgm with CH n. 22

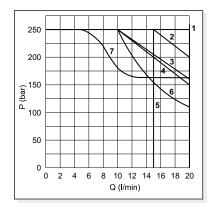
#### Tab.2 - A09 (27 W) Coil

DC VOLTAGE **			
L M N	12V 24V 48V* 115Vac/50 120Vac/60 with rectifi	OHz	
P Z X	110V* 102V* 205V* With pout DC	OHz	
W	Without DC coils		

Voltage codes are not stamped on the plate, their are readable on the coils.

- Mounting type D is only for solenoid valves with detent
- In case of **mounting D** with detent, the supply to solenoid must be longer than 100 ms.
- The AMP Junior coil, the Deutsch coil with bidirectional diode and the coil with flying leads (with or without diode) coils are available in 12V or 24V DC voltage only.
- \* Special voltage
- \*\* Technical data see page CAP. I 4

#### LIMITS OF USE (MOUNTING C-E-F)



Spool Type	
01	1
02	3
03	1
04	4
05	1
66	1
06	1
15	1(7*)
16	2(6*)
20	5

 $(6^*)$  = 16 spool used as 2 or 3 way, follow the curve  $n^\circ 4$ 

 $(7^*)$  = with 8W coil

The tests have been carried out with solenoids at operating temperature and a voltage 10% less than rated voltage with a fluid temperature of 40°C. The fluid used was a mineral oil with a viscosity of 46 mm²/s at 40 °C. The values in the diagram refers to tests carried out with the oil flow in two directions simultaneously (e.g. from P to A and at the same time B to T). In case of valve 4/2 or 4/3 used with flow in one direction only, the limits of use could have variations which may even be negative. Medium switching times Energizing: 20 ms

De-energizing: 40 ms

Tests have been carried out by spool normally closed with flow of 10 l/min at 125 bar and a 100% supply, warm standard coil and without any electronic components. These values are indicative and depend on the following parameters: the hydraulic circuit, the fluid used and the variation of pressure, flow and temperature.

NOTE: Limits of use are available for C, E, F mounting.

#### STANDARD SPOOLS

Two	Two solenoids, spring centred "C" mounting			
Spool Type	A O B WE	Covering	Transient position	
01		+		
02		•		
03		+		
04*		•		
05		+		
66		+		
06		+		

0	ONE SOLENOID, SIDE A "E" MOUNTING				
Spool Type	a/AO	Covering	Transient position		
01		+			
02		-			
03		+			
04*		-			
05		+	MME		
66	a/Ni	+			
06		+	MHH		
15		-	MHM		
16	a/ XIV	+			

0	ONE SOLENOID, SIDE B "F" MOUNTING				
Spool Type	W O B D	Covering	Transient position		
01	WHIND	+			
02	WHITE	-			
03	<b>**</b>	+	HIM		
04*	WHIATE	-			
05	WHILE	+			
66	WIII)	+			
06	wHTD:	+	Firm		
15	WXIII-	-	MIHM		
16	WXIII-	+			

Two solenoids "D" mounting					
Spool Type	Covering Transient position				
20*		+			

<sup>\*</sup> Spools with price increasing





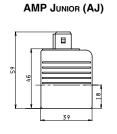
Max. pressure ports P/A/B 250 bar 250 bar Max pressure port T (dynamic) Max flow 20 l/min Max excitation frequency 3 Hz Duty cycle 100% ED 10 ÷ 500 mm<sup>2</sup>/s Fluid viscosity -25°C ÷ 75°C Fluid temperature Ambient temperature -25°C ÷ 60°C class 10 in accordance with Max contamination level NAS 1638 with filter B<sub>os</sub>≥75 Weight with one DC solenoid 0,88 Kg Weight with two DC solenoids 1,1 Kg

Screws with material specifications min. 8.8 recommended - UNI 5931 Tightening torque of screws M5x35 = 5 Nm / 0.5 Kgm.



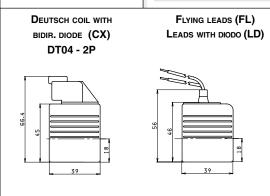
#### DC coils A09

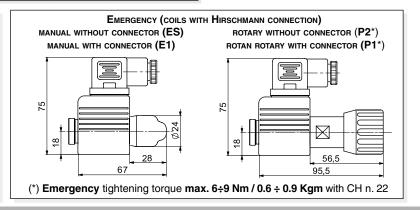
 The AMP Junior coil, the Deutsch coil with bidirectional diode and the coil with flying leads (with or without diode) coils are available in 12V or 24V DC voltage only.



VOLTAGE	MAX WINDING TEMPERATURE	RATED	RESISTANCE AT
(V)	(Ambient temperature 25°C)	POWER (W)	20°С (Онм) ±7%
12V	123°C	27	5.3
24V	123°C	27	21.3
48V*	123°C	27	85.3
102V(*)(**)	123°C	27	392
110V <sup>(*)(**)</sup>	123°C	27	448
205V(*)(**)	123°C	27	1577
* Special v	roltages		

\*\* The european low voltage directive is applied to electronical equipments used at a nominal voltages between 50 and 1000 VAC or 75 and 1500 VDC. In conformity with the low directive each part of the manifold or the subplate on which the valve is mounted should be connected to a protective earth with a resistence less than 0.1 ohms.







#### ADC3E...

"A09" DC Coils	CAP. I • 7
STANDARD CONNECTORS	CAP. 1 • 20

## ADC3... DIRECTIONAL CONTROL VALVES CETOP 3 SOLENOID OPERATED WITH REDUCED OVERALL SIZE

The NG6 directional control valves are designed for subplate mounting with an interface in accordance with UNI ISO 4401 - 03 - 02 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-03).

The use of solenoids with wet armatures allows an extremely safe construction completely dispensing with the need for dynamic seal. The solenoid tube is screwed directly onto the valve casting whilst the coil is kept in position by a ring nut.

The operation of the directional valve is electrical. The centring is achieved by means of calibrated length springs which, once the impulse is over, immediately reposition the spool in the neutral position. To improve the valve performance, different springs are used for each spool.

The solenoids, constructed with a protection class of IP65 in accordance with BS 5490 standards, are available in direct current form and different voltage. The electrical controls are equipped with an emergency manual control inserted in the tube.

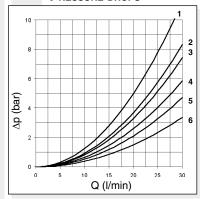
The ADC3 valve uses shorter solenoids than the standard AD.3.E to reduce the overall dimensions.

The solenoid coils are normally arranged for DIN 43650 ISO 4400 type connectors (standard version). On request, could be available the following coil connection variants: AMP Junior connections; flying leads connections, with or without integrated diode; Deutsch connections with bidirectional integrated diode.

The recommended fluids are hydraulic mineral based oils in accordance with DIN 51524 and it is recommended that filters should be fitted to ensure a maximum contamination level of class 10 in accordance with NAS 1638, β₂ ≥75.

Max. pressure ports P/A/B/T	250 bar
Max flow	30 l/min
Max excitation frequency	3 Hz
Duty cycle	100% ED
Fluid viscosity	$10 \div 500 \text{ mm}^2/\text{s}$
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max contamination level	class 10 in accordance
	with NAS 1638 with filter ß <sub>25</sub> ≥75
Weight with one DC solenoid	1,25 Kg
Weight with two DC solenoids	1,5 Kg

#### PRESSURE DROPS



Spool	Connections				
type	P→A	P→B	A→T	В→Т	P→T
01	4	4	4	4	
02	6	6	6	6	6
03	4	4	6	6	
04	3	3 3	2	2 5	5
15E-16E	6	3	1	5	
15F-16F	3	6	5	1	
	Curve No.				

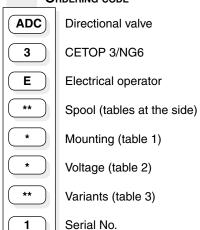
The diagram at the side shows the pressure drop curves for spools during normal usage. The fluid used is a mineral oil with a viscosity of  $46~\text{mm}^2/\text{s}$  at  $40~\text{C}^\circ$ ; the tests have been carried out at a fluid temperature of  $40~\text{C}^\circ$ . For higher flow rates than those in the diagram, the losses will be those expressed by the following formula:

$$\Delta p1 = \Delta p \times (Q1/Q)^2$$

where  $\Delta p$  will be the value for the losses for a specific flow rate Q which can be obtained from the diagram,  $\Delta p1$  will be the value of the losses for the flow rate Q1 that is used.



#### **O**RDERING CODE



#### TAB.1 - MOUNTING

	0
	Standard
С	a A O B Wb
Ε	a/AOW
F	WOB VP
Spi	ECIALS (WITH PRICE INCREASING)
G	WAO TE
Н	a OBW

#### STANDARD SPOOL

Two	Two solenoids, spring centred "C" Mounting							
Spool type	MA OB WE	Covering	Transient position					
01		+						
02		-						
03		+						
04*		-						

0	ONE SOLENOID, SIDE A "E" MOUNTING							
Spool type	A O	Covering	Transient position					
01		+						
02	a/XHW	•						
03	a/XII	+						
04*	a/ III	-						
15	a/XIII	-	XHII					
16	a/ X   \	+	XIII					

ONE SOLENOID, SIDE B "F" MOUNTING						
Spool type	M O B P	Covering	Transient position			
01	wiiii.	+				
02	<b>**</b>	-	HHI			
03	WHITE	+				
04*	wt IX	-				
15	w\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	-	XHII			
16	WXIII_	+				

#### Tab.2 - A09 (27 W) Coil

	`			
DC voltage **				
L M N	12V 24V 48V*	115Vac/50Hz 120Vac/60Hz with rectifier		
P Z X W	110V* 102V* 205V* Without DC	230Vac/50Hz 240Vac/60Hz with rectifier		

Voltage codes are not stamped on the plate, their are readable on the coils.

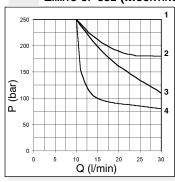
- The AMP Junior coil, the Deutsch coil with bidirectional diode and the coil with flying leads (with or without diode) coils are available in 12V or 24V DC voltage only.
- \* Special voltage
- \*\* Technical data see page CAP.
- I 7

#### Tab.3 - Variants

Variant	Code
No variant (without connectors)	S1(*)
Viton	SV(*)
Emergency button	ES(*)
Rotary emergency button	P2 (*)(**)
Rotary emergency button (180°)	R5 (*)(**)
Variant with lever for emergency button	LF(*)
AMP Junior connection	AJ(*)
Coil with flying leads (250 mm)	FL
Coil with flying leads (130 mm) with diode	LD
Deutsch connection with bidirectional dic	de CX
Other variants available on request.	

- (\*) Coils with Hirschmann and AMP Junior connection supplied without connectors. The connectors can be ordered separately, CAP. I 20.
- (\*\*) **P2 and R5 Emergency** tightening torque **max. 6÷9 Nm / 0.6 ÷ 0.9 Kgm** with CH n. 22

#### LIMITS OF USE (MOUNTING C-E-F)



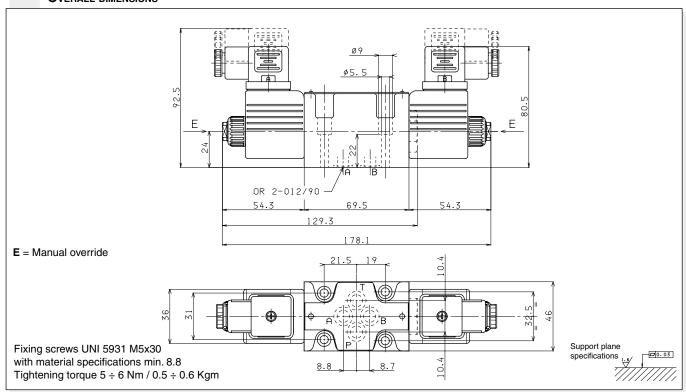
Spool	n°
type	curve
01	2
02	1
03	3
04	3
15	4
16	1(4*)

 $(4^*)$  = 16 spools used for 3 way valve, follow the curve  $n^{\circ}4$ 

The tests have been carried out with solenoids operating temperature and a voltage 10% less than rated voltage with a fluid temperature of 50 C°. The fluid used was a mineral oil with a viscosity of 46 mm²/s at 40 degrees C. The values in the diagram refer to tests carried out with the oil flow in two directions simultaneously (e.g. from P to A and at the same time B to T).

In the cases where valves 4/2 and 4/3 are used with the flow in one direction only, the limits of use could have variations which may even be negative (See curve No 4 and Spool No 16). The tests were carried out with a counter-pressure of 2 bar at T port.

#### **OVERALL DIMENSIONS**





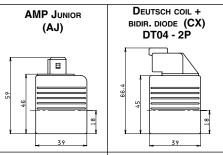
#### A09 DC coils

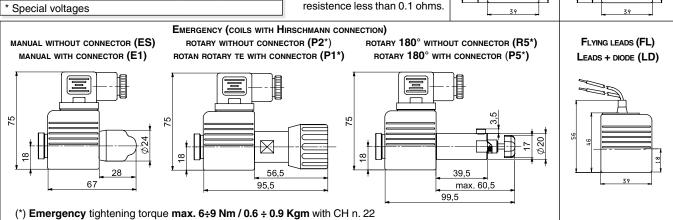
Type of protection	
(in relation to connector used)	IP 65
Number of cycle	18.000/h
Supply tolerance	±10%
Ambient temperature	-30°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	Н
Weight	0,215 Kg

 The AMP Junior coil, the Deutsch coil with bidirectional diode and the coil with flying leads (with or without diode) coils are available in 12V or 24V DC voltage only.

VOLTAGE	Max winding temperature	RATED	RESISTANCE
(V)	(AMBIENT TEMPERATURE 25°C)	POWER	ат 20°С
\ \ \ \ \ \	(	(W)	(Онм) ±7%
12V	123°C	27	5.3
24V	123°C	27	21.3
48V*	123°C	27	85.3
102V(*)(**)	123°C	27	392
110V(*)(**)	123°C	27	448
205V(*)(**)	123°C	27	1577
1			

\*\* The european low voltage directive is applied to electronical equipments used at a nominal voltages between 50 and 1000 VAC or 75 and 1500 VDC. In conformity with the low directive each part of the manifold or the subplate on which the valve is mounted should be connected to a protective earth with a resistence less than 0.1 ohms.







CETOP 3/NG06				
STANDARD SPOOLS	Cap. I • 10			
AD3E	Cap. I • 11			
AD3EJ*	Cap. I • 12			
AD3EKJ	Cap. I • 13			
AD3V	Cap. I • 14			
AD3L	Cap. I • 15			
OTHER OPERATOR	Cap. I • 16			
AD3P	Cap. I • 17			
AD3O	Cap. I • 17			
AD3M	Cap. I • 18			
AD3D	Cap. I • 18			
"D15" DC Coils	Cap. I • 19			
"B14" AC SOLENOIDS	Cap. I • 19			
STANDARD CONNECTORS	Cap. I • 20			
"LE" VARIANTS	Cap. I • 21			
L.V.D.T.	Cap. I • 22			

#### DIRECTIONAL CONTROL VALVES CETOP 3/NG6

#### Introduction

The directional control valves NG6 are designed for subplate mounting with an interface in accordance with UNI ISO 4401 - 03 - 02 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-03), and can be used in all fields on account of their high flow rate and pressure capacities combined with compact overall dimensions.

The use of solenoids with wet armatures allows a very practical, safe construction completely dispensing with dynamic seals; the solenoid tube is screwed directly onto the valve chest whilst the coil is kept in position by means of a lock nut.

The special, precise construction of the ports and the improvement of the spools enables relatively high flow rates to be accommodated with a minimal pressure drop ( $\Delta p$ ).

The operation of the directional valves may be electrical, pneumatic, oleodynamic, mechanical or lever.

The centre position is obtained by means of calibrated length springs which reposition the spool in the centre or end of travel position once the action of the impulse is over.

The solenoids are constructed with a protection class of IP66 to DIN 40050 standards and are available in either AC or DC form in different voltage and frequencies.

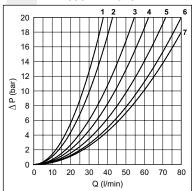
The new type DC coil "D15", of cause their high performance, allows to increasing the limits of use respect to last series.

All types of electrical control are available, on request, with different types of manual emergency controls.

The solenoid coils are normally arranged for DIN 43650 ISO 4400 type connectors; is available on request these variant coils: with AMP Junior connections, with AMP junior and integrated diode, with Deutsch DT04-2P connections or solenoid with flying leads. Connectors with built in rectifiers or pilot lights are also available.

The valves are designed for use with DIN 51524 standard hydraulic mineral oils and it is recommended that filters should be fitted to ensure a maximum contamination level of class 10 in accordance with NAS 1638,  $\beta_{oz} \ge 75$ .

#### PRESSURE DROPS



The diagram at the side shows the pressure drop curves for spools during normal usage. The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C; the tests have been carried out at a fluid temperature of 40°C. For higher flow rates than those in the diagram, the losses will be those expressed by the following formula:

$$\Delta p1 = \Delta p \ x \ (Q1/Q)^2$$

where  $\Delta p$  will be the value for the losses for a specific flow rate Q which can be obtained from the diagram,  $\Delta p1$  will be the value of the losses for the flow rate Q1 that is used.

Spool	Connections				
type	P→A	P→B	$A \rightarrow T$	В→Т	P→T
01	5	5	5	5	
02	7	7	7	7	6
03	5	5	6	6	
04	2	2	2	2	4
44	1	1	2	2	3
05	7	7	5	5	
06	5	5	7	5	
66	5	5	5	7	
07		2	6		
08	6	6			
09		5		5	
	Curve No				

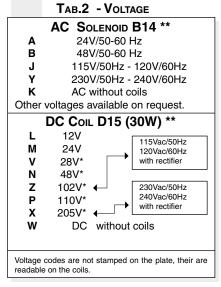
Spool	Connections				
type	P→A	Р→В	A→T	В→Т	P→T
10	5	5	5	5	
11	5			5	
22		5	5		
12		5		6	
13		5	6	6	
14	4	3	3	3	4
28	3	4	3	3	4
15-19*	5	5	6	6	
16	5	5	4	4	
17-21*	3	4			
20*	4	4	4	4	
	Curve No.				

(\*) Value with energized solenoid

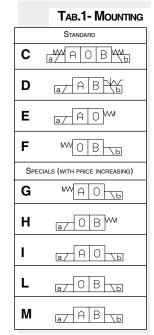


#### **DIRECTIONAL CONTROL VALVES CETOP 3/NG6**

#### **ORDERING CODE** ΑD Directional valve 3 CETOP 3/NG6 Ε Type of operator For other operator see next pages \*\* Spool see page CAP. I • 10 Mounting type (table 1) Voltage (table 2) \*\* Variants (table 3) Serial No. 3 = Standard 4 = Only for RS - R6 - KJ - 7J variants



- AMP Junior coils (with or without diode) and coils with flying leads and coils type Deutsch, are available in 12V or 24V DC voltage only.
- •The coil with eCoat protection (RS variant) is available in 12V, 24V, 28V or 110V DC voltage only.
- \* Special voltage
- \*\* Technical data see page Cap. I 19



- Mounting type D is only for valves with detent
- •In case of **mounting D** with detent a maximum supply time of 2 sec is needed (only for AC coils).

#### Tab.3 - Variants

Variant	CODE	•	PAGE
No variant (without connectors)	S1(*)		
Viton	SV (*)		
Emergency control lever for directional control valves type ADC3 and AD3E	LE-LF-AX-CE(	(*)♦	Cap. I • 21
Emergency button	ES(*)		Cap. I • 19
Rotary emergency button	P2(*)		Cap. I • 19
Rotary emergency button (180°)	R5(*)		Cap. I • 19
Preset for microswitch (E/F/G/H mounting only) (see below note ◊)	M1(*)	•	Cap. I • 11 - Cap. I • 15
5 micron clearance	SQ(*)	•	•
Spool movement speed control (only VDC) with ø 0.3 mm orifice	3S(*)	•	Cap. I • 12
Spool movement speed control (only VDC) with ø 0.4 mm orifice	JS(*)	•	Cap. I • 12
Spool movement speed control (only VDC) with ø 0.5 mm orifice	5S(*)	•	Cap. I • 12
Spool movement speed control (only VDC) with ø 0.6 mm orifice	6S(*)	•	Cap. I • 12
AMP Junior coil - for12V or 24V DC voltage only	AJ(*)		Cap. I • 19
AMP Junior coil and integrated diode - for12V or 24V DC voltage only	AD(*)		Cap. I • 19
Coil with flying leads (175 mm) - for12V or 24V DC voltage only	SL		Cap. I • 19
Hirschmann coil eCoat surface treatment - for 12V, 24V, 28V or 110V DC voltage only	RS(*)		Cap. I • 19
Deutsch DT04-2P connection eCoat surface treatment - for 12V, 24V DC voltage only	R6		Cap. I • 19
High corrosion resistance valve - Hirschmann connector	KJ		Cap. I • 13
High corrosion resistance valve - Deutsch DT04-2P connector - for 12V, 24V DC voltage only	, 7J		Cap. I • 13
Deutsch DT04-2P coil - for12V or 24V DC voltage only	CZ		Cap. I • 19
Other variants available on request.			
<ul> <li>♦ = Maximum counter-pressure on T port: 8 bar - Microswitch type MK code 1319098 must be</li> <li>♦ = Variant codes stamped on the plate</li> </ul>	e ordered sepa	ratel	y.

(\*) Coils with Hirschmann and AMP Junior connection supplied without connectors. The connectors can be ordered separately, Cap. I • 20.

#### Two solenoids, spring centred "C" mounting Transient position Spool Covering MA OBW type 01 WITTEN 02 MAHIM XIHIHITI 03 MATHIMS. 04\* 44\* 05 MITTE + 66 06 07\* + 08\* 09\* 10\* 22\* MITTE WE + 11\* + 12\* + 13\* MXHIM + 14\* MEREX 28\*

ONE SOLENOID, SIDE A "E" MOUNTING						
Spool type	a/A 0	Covering	Transient position			
01		+	XIIII			
02	a/XHW	-				
03		+				
04*		-				
44*		-				
05		+	XXE			
66		+	XITI			
06		+	Xr.ig			
08*		+				
10*		+				
12*		+				
15	a/XIII	- XHO				
16		+	XII			
17		+	Ziri			
14*	a/ III	-				
28*		-				

#### DIRECTIONAL CONTROL VALVES STANDARD SPOOLS CETOP 3/NG6

#### Note

(\*) Spool with price increasing

- With spools 15 / 16 / 17 only mounting E / F are possible
- 16 / 19 / 20 / 21 spool not planned for AD3E...J\*
- For lever operated the spools used are different. Available spools for this kind of valve see AD3L..

ONE SOLENOID, SIDE B "F" MOUNTING						
Spool type	WO B TP	Covering	Transient position			
01	WHITE	+				
02	w	-				
03	wHII.	+				
04*	wttXP	-				
44*	WHIXE	-				
05	w#III	+				
66	WHILE	+	11.1.1			
06	WHILE I	+				
08*	WHILL	+				
09*	WHITE	+				
10*	WHITE	+				
22*	while	+	EZE			
12*	WHILE	+				
13*	WHILE	+				
07*	WHILE	+	H.H			
15	wXIII_	-	XIHII			
16	wXIII-	+	XII			
17	w!/III	+	Zi.T.			
14*	WHIXE	-	EIXIX			
28*	WHIXTE					

Two solenoids "D" mounting					
Spool type	a/ABWb	Covering	Transient position		
19*	a/XIII	-	XHII		
20*	a/XIII	+			
21*	a/III\b	+			



#### AD3E... DIRECTIONAL CONTROL VALVES SOLENOID OPERATED CETOP 3/NG6



Amax. counter-pressure of 8 bar at T is permitted for the variant with a microswitch (M1).

(1) Dynamic pressure allowed on P for 1 million of cycles. (2) DC: Dynamic pressure allowed for 2 millions of cycles.

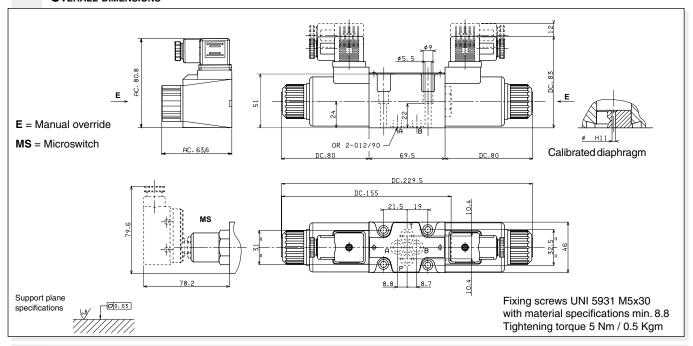
AC: Dynamic pressure allowed for 350.000 of cycles. For dynamic pressure of 100 bar are allowed 1 milion cycles.

Max. pressure port P/A/B (1)	350 bar
Max. pressure port T (for DC) (2)	250 bar
Max. pressure port T (for AC) (2)	160 bar
Max. flow	80 l/min
Max. excitation frequency	3 Hz
Duty cycle	100% ED
Fluid viscosity	$10 \div 500 \text{ mm}^2/\text{s}$
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	- 25°C ÷ 60°C
Max. contamination level	class 10 in accordance
with NA	S 1638 with filter $\beta_{25} \ge 75$
Weight with one DC solenoid	1,65 Kg
Weight with two DC solenoids	2 Kg
Weight with one AC solenoid	1,31 Kg
Weight with two AC solenoids	1,72 Kg

CALIBRATED			
DIA	PHRAGMS (3)		
Ø mm	Code		
blind	M52.05.0023/4		
0.5	M52.05.0023/1		
0.6 M52.05.0023/6			
0.7 M52.05.0023/8			
0.8	M52.05.0023		
1.0	M52.05.0023/2		
1.2	M52.05.0023/3		
1.5	M52.05.0023/7		
2.0	M52.05.0023/10		
2.2 M52.05.0023/			
2.5 M52.05.0023/5			

(3) For high differential pressure please contact our technical department.

#### **OVERALL DIMENSIONS**



#### LIMITS OF USE (MOUNTING C-E-F)

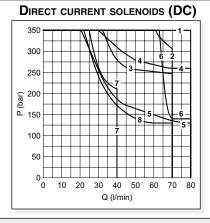
The tests have been carried out with solenoids at operating temperature and a voltage 10% less than rated voltage with a fluid temperature of 40°C. The fluid used was a mineral oil with a viscosity of 46 mm²/s at 40°C. The values in the diagram refers to tests carried out with the oil flow in two directions simultaneously T = 2 bar (e.g., from P to A and the same time B to T). In the case where valves 4/2 and 4/3 were used with the flow in one direction only, the limits of use could have variations which may even be negative. Rest times: the values are indicative and depend on following parameters: hydraulic circuit, fluid used and variations in hydraulic scales (pressure P, flow Q, temperature T). The limit of use for AC solenoids were detected with 50 Hz power.

Alternating current:

30 ÷ 50 ms.

Energizing De-energizing 10 ÷ 30 ms.

NOTE: The operating limits shown are valid for mountings C, E, F.



Spool	Solenoids		
type	DC	AC	
01	1	9	
02	1	9	
03	3	10	
04	2	15	
44	1	9	
05	1	16	
06-66	5	13	
11-22	4	17	
14-28	7	12	
15	8	14	
16	6	11	
	Curves		

### **ALTERNATING CURRENT SOLENOIDS (AC)** 280 240 200 (Dar) 120 80 40 30 Q (I/min)

Energizing

De-energizing



8 ÷ 30 ms.

15 ÷ 55 ms.

Direct current:

#### Valves type AD3E...J\* with spool movement speed control

These ON-OFF type valves are used a lower spool movement speed than usual for conventional solenoid valves is required to prevent impacts which could adversely affect the smooth running of the system. The system consist of reducing the transfer section for the fluid from one solenoid to the other by means of calibrated orifices.

- This version can only be used with a direct current (DC) and also involves a reduction in the limits of use so that we suggest to always test the valve in your application
- To order AD3...J\* version valves, specify the orifices code.
- The operation is linked to a minimum counter-pressure on T line (1 bar min.)
- The switching time referred to the spool travel detected by a LVDT transducer can vary for the NG6 valve from a minimum of 100 to a maximum of 300 ms depending on 5 fundamental variables:
- 1) Diameter of the calibrated orifices (see table)
- 2) Hydraulic power for clearance referring to flow and pressure values through valve
- 3) Spool type
- 4) Oil viscosity and temperature
- 5) Counter-pressure at T line

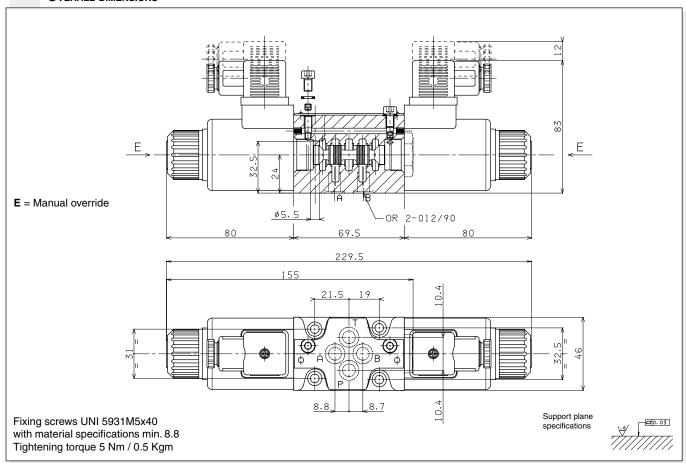
Max. pressure ports P/A/B	320 bar
Max. pressure port T (*)	250 bar
Max. flow	30 l/min
Max. excitation frequency	2 Hz
Duty cycle	100% ED
Fluid viscosity	10 ÷ 500 mm <sup>2</sup> /s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Weight with one DC solenoid	1,65 Kg
Weight with two solenoids DC solenoids	2 Kg

(\*) Pressure dynamic allowed for 2 millions of cycles.

CALIBRATED				
ORIFICES AVAILABLE				
ø (mm) M4x4 Code				
0.3	M89.10.0028	<b>3S</b> (J3+S1)*		
0.4	M89.10.0029	<b>JS</b> (J4+S1)*		
0.5	M89.10.0006	<b>5S</b> (J5+S1)*		
0.6	M89.10.0030	<b>6S</b> (J6+S1)*		

- \* Old code
- Possible mountings: C / E / F / G / H
- 16 / 19 / 20 / 21 spools not planned for AD.3.E...J\*

#### **OVERALL DIMENSIONS**



#### AD3E...KJ/7J HIGH CORROSION RESISTANCE



AD3EJ			
"D15" DC Coils	Cap. I • 19		
STANDARD CONNECTORS	Cap. I • 20		

- This variant has a Zinc-Nickel surface treatment on metallic parts for a higher corrosion resistance
- Coil windings are sealed and outer metal housing has eCoat surface treatment
- The complete valve outstand more than 700 hours exposure of Salt Spray Test (test performer according to UNI EN ISO 9227 and evaluation according to UNI EN ISO10289).
- The plastic blind retainer is assembled as standard to protect the end surface of solenoid tube

#### OVERALL DIMENSIONS Ø 9,5 Ø 5,5 95,7 83,7 65,7 68, 5 <u>Im</u>180400 22 88 OR-2-012/90 Per versioni a singolo solenoide 163 Single solenoid versions 245,5 19 Ø 46 Ø46 32,5 10,4 8,8 8,7 Fixing screws UNI 5931M5x40 Support plane specifications with material specifications min. 8.8 Tightening torque 5 Nm / 0.5 Kgm

AD3V				
"D15" DC Coils	Cap. I • 19			
STANDARD CONNECTORS	Cap. I • 20			
LVDT	CAP. I • 22			

#### AD3V... CETOP 3/NG6

#### WITH PROXIMITY SENSOR LVDT

The single solenoid directional valves type AD.3.V are used in applications where the monitoring of the position of the spool inside the valve is requested to manage the machine safety cycles in according with the accident prevention legislation. These directional valves are equipped with an horizontal positioned inductive sensor on the opposite side of the solenoid, which is capable of providing the first movement of the valve when the passage of a minimum flow is allowed. Integrated in safety systems, these valves intercept actuator movements that could be dangerous for the operators and for the machine.

Max. operating pressure ports P/A	A/B (*) 350 bar
Max. operating pressure	
port T dynamic (**)	250 bar
Max. flow	60 l/min
Max. excitation frequency	3 Hz
Duty cycle	100% ED
Fluid viscosity	10 ÷ 500 mm <sup>2</sup> /s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Type of protection	
(in relation to connector used)	IP 66
Weight	1,7 Kg
(*) Dymamia programa allowed on D for	000 000

- (\*) Dynamic pressure allowed on P for 800.000 cycles. (\*\*) Pressure dynamic allowed for 2 millions of cycles.
- Possible mountings: E / F / H
- The valve is supplied with DC solenoid only

## 

Spool	Connections				
type	P→A	P→B	$A \rightarrow T$	В→Т	P→T
01	5	5	5	5	
02	6	6	6		5
06	6 5 5	5	6	6 5	
16	5	5	4	4	
17	1	5 3 5			
66	5	5	5	6 2	
32	1	1	2	2	
	Curves No.				

The diagram at side shows the  $\Delta p$  curves for spool in normal usage. The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C; the tests have been carried out at a fluid temperature of 40°C.

#### **ORDERING CODE**

AD
Directional control valve

CETOP 3/NG6

V
Directional valve with single solenoid and LVDT proximity sensor

Spool and mounting (table 1)

Voltage (table 2)

variants (table 3)

Serial No.

registered mark for industrial environment with reference to the electromagnetic compatibility. European norms:

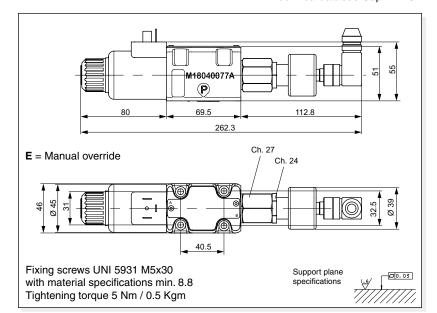
- EN50082-2 general safety norm industrial environment
- EN 50081-1 emission general norm residential environment

#### TAB.2 - VOLTAGE

D15 Coı∟ (30W) **				
L	12V			
M	24V 115Vac/50Hz			
٧	28V*   13Vac/30Hz   120Vac/60Hz			
N	48V* with rectifier			
Z	102V*← 230Vac/50Hz			
Р	110V* 240Vac/60Hz			
R	205V*← with rectifier			
W	Without DC coils and connectors			
Voltage codes are not stamped on the plate,				

Voltage codes are not stamped on the plate, their are readable on the coils.

- \* Special voltage
- \*\* Technical data see Cap. I 19



#### Tab1 - Standard spools for AD3V

Possible mounting: E / F / H						
Spool type	MA OB MB	Covering	Transient position			
01E		+				
01F	WIII I	+				
02E		-				
06H*		+				
16E	a/ X   \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	+				
17F		+				
66F	WIII	+				
32E		+	↑ † † † † <b>↓</b>			
(*) Spool with price increasing						

#### TAR 3 - VARIANTS

TADIO TAINATTO	
No variant (without connectors)	S1(*)
Viton	SV(*)
Emergency button	ES(*)
Without proximity connector LVDT	S3
Without coils and proximity connector	S4
AMP Junior coil	AJ(*)
AMP Junior coil and integrated diode	AD(*)
Coil with flying leads (175mm)	SL
Deutsch DT04-2P Coil type	CZ
Other variants available on request.	

(\*) Coils with Hirschmann and AMP Junior connection supplied without connectors. The connectors can be ordered separately, Cap. I • 20.



#### AD3L...

STANDARD SPOOLS

CAP. I • 10

#### AD3L... LEVER OPERATED CETOP 3/NG6

Max. pressure ports P/A/B Max. pressure port T Max. flow Lever angle Fluid viscosity Fluid temperature

Ambient temperature

Max. contamination level

Weight Weight M1 variant 320 bar 160 bar 60 l/min 2 x 17° 10 ÷ 500 mm²/s

 $\begin{array}{c} -25^{\circ}\text{C} \div 75^{\circ}\text{C} \\ -25^{\circ}\text{C} \div 60^{\circ}\text{C} \\ \text{class 10 in accordance with} \\ \text{NAS 1638 with filter } \beta_{25}{\geq}75 \\ 1,2 \text{ Kg} \end{array}$ 

1,8 Kg

#### **O**RDERING CODE

AD

3

L

4

Directional valve

CETOP 3/NG6

Lever operation

Spool type (see table 1) Spool symbol see Cap. I • 10

Mounting type (see table 2)

**Z** = Valve with lever **X** = Valve without lever

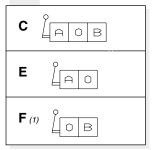
Variants (see table 3)

Serial No.

#### TABLE 1 - SPOOLS TYPE

• Available spools: 01/02/03/04/05/06/66 13/15/16/17

#### TABLE 2 - MOUNTING TYPE



(1) For spools 15-16-17 the lever is mounted on site B

#### **OVERALL DIMENSIONS**

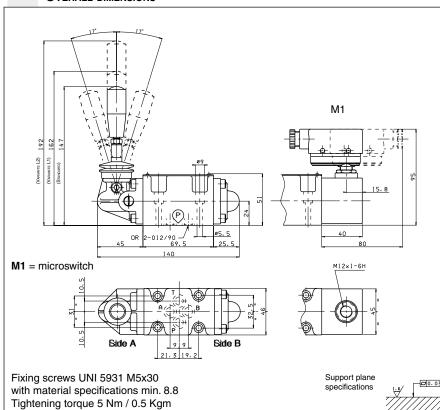


TABLE 3 - VARIANTS TABLE					
VARIANTS	<b>C</b> ODE <b>(</b> ♦)				
No variant	00				
Viton	V1				
Preset for microswitch Microswitch type MK code 1319098 can be ordered separat	M1 (♦)				
With detent (*) (mechanical connection) (Springs are different from those for standard versions)	D1 (*)				
Preset for microswitch + Detent (*)	MD (*)				
Lever length 162 mm	L1				
Lever length 192 mm	L2				
Variant codes stamped on the	plate				
(*) max. 150.000 cycles.					



ALTRI COMANDI				
STANDARD SPOOLS	CAP. I • 10			
AD3P	CAP. I • 17			
AD3O	CAP. I • 17			
AD3M	CAP. I • 18			
AD3D	Cap. I • 18			

#### DIRECTIONAL CONTROL VALVES OTHER OPERATOR CETOP 3/NG6

#### Introduction

The directional control valves NG6 are designed for subplate mounting with an interface in accordance with with UNI ISO 4401 - 03 - 02 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-03), and can be used in all fields on account of their high flow rate and pressure capacities combined with compact overall dimensions.

The use of solenoids with wet armatures allows a very practical, safe construction completely dispensing with dynamic seals; the solenoid tube is screwed directly onto the valve chest whilst the coil is kept in position by means of a lock nut.

The special, precise construction of the ports and the improvement of the spools enables relatively high flow rates to be accommodated with a minimal pressure drop (Δp).

The centre position is obtained by means of calibrated length springs which reposition the spool in the centre or end of travel position once the action of the impulse is over.

The valves are designed for use with DIN 51524 standard hydraulic mineral oils and it is recommended that filters should be fitted to ensure a maximum contamination level of class 10 in accordance with NAS 1638, B<sub>25</sub>≥75.

#### **ORDERING CODE**

AD

Directional valve

3

CETOP 3/NG06

Type of operator

P = Pneumatic

O = Oleodynamic

M = Mechanically

**D** = Direct mechanically

(For other operator see past pages)

\*\*

Spool (see Cap. I • 10)

Mounting type (tab.1)

Z

No voltage

\*\*

2

Variants: 00 = no variant

V1 = Viton

**H1** = Marine version (for AD3P only)

**DI(\*)** = Internal draining (for AD3O only)

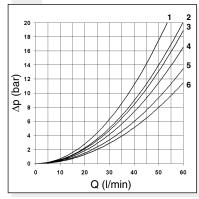
Serial No.

#### TAB.1 MOUNTING STANDARD A O B Wh C A B W D a/AOW Ε F M O B SPECIALS (WITH PRICE INCREASING) MAIOH G 0 B W Н ı AOD L 0 B 16 М a A B To

• In case of mounting D with detent a maximum supply time of 2 sec is needed (only for AC coils).

(\*) The DI variant is recommended in the environments characterised by the presence of dust or any type of contamination.

#### PRESSURE DROPS



Spool	Connections				
type	P→A	P→B	A→T	В→Т	P→T
01	5	5	5	5	
02	6	6	6	6	5
03	5	5	6	6	
04	1	1	2	2	4
05	5	5	5	2 5	
06	5	5	6	5	
66	5	5	5	6	
07		4	6		
08	6	6			
09		5		5	
10	5	5	5	5	
	Curve No.				

Spool		Cor	nnectio	ns	
type	P→A	Р→В	A→T	В→Т	P→T
11	4			6	
22		4	6		
12		5		6	
13		5	6	6	
14	2	1	1	1	2
28	1	2	1	1	2
15 - 19	4	4	6	6	
16	5	5	4	4	
17 - 21	1	3			
18	5	5			
20	4	4	4	4	
	Curve No.				

The diagram at the side shows the pressure drop curves for spools during normal usage. The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C; the tests have been carried out at a fluid temperature of 40°C. For higher flow rates than those in the diagram, the losses will be those expressed by the following formula:

$$\Delta p1 = \Delta p \times (Q1/Q)^2$$

where  $\Delta p$  will be the value for the losses for a specific flow rate Q which can be obtained from the diagram,  $\Delta p1$  will be the value of the losses for the flow rate Q1 that is used.



• Possible mountings:

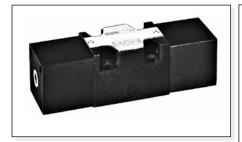
C/D/E/F/G/H/I L/M

Ordering code see

(pt\*)=pressure at portT

page before

#### AD3P... PNEUMATIC OPERATION TYPE VALVES CETOP 3/NG6



 Max. pressure ports P/A/B
 320 bar

 Max. pressure port T
 160 bar

 Max. flow
 60 l/min

 Minimum operating pressure
 2 ± [0.027 x (pt\*)] bar - see note

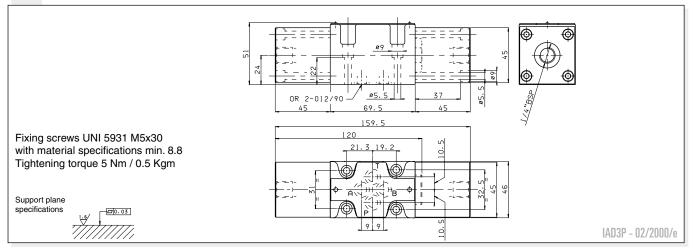
Minimum operating pressure 2 + [0.027 x (pt\*)] bar - see noteMaximum operating pressure 20 bar

Fluid viscosity 10  $\div$  500 mm²/s Fluid temperature -25°C  $\div$  75°C Ambient temperature -25°C  $\div$  60°C Max. contamination level

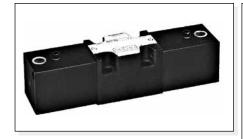
class 10 in accordance with NAS 1638 with filter  $\beta_{25} \ge 75$ 

Weight single pilot 1,2 Kg
Weight twin pilot 1,8 Kg

#### OVERALL DIMENSIONS



#### AD3O... OLEODYNAMIC OPERATION TYPE VALVES CETOP 3/NG6



The DI variant is recommended in the environments characterised by the presence of dust or any type of contamination.

Max. pressure ports P/A/B 320 bar Max. pressure port T 160 bar Max. flow 60 l/min Minimum operating pressure 15 + [0.1 x (pt\*)] bar - see noteMaximum operating pressure 250 bar Fluid viscosity  $10 \div 500 \text{ mm}^2/\text{s}$ Fluid temperature  $0^{\circ}C \div 75^{\circ}C$ Ambient temperature -25°C ÷ 60°C

Max. contamination level class 10 in accordance with NAS 1638 with filter  $\beta_{2s} \ge 75$  Weight single pilot 1,5 Kg Weight twin pilot 2,3 Kg

Further technical specifications (for DI variant only)

Minimum operating pressure [10 + (pt\*)] bar - see note
Maximum operating pressure 250 bar
Max. piloting leakage 1 l/min

• Possible mountings: C/D/E/F/G/H/I L/M

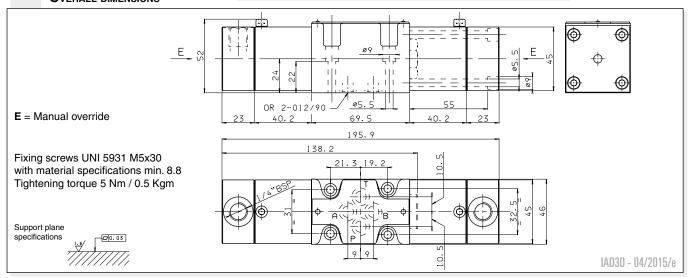
Ordering code see page before

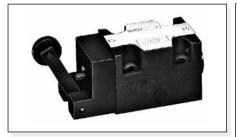
(**pt**\*)= pressure at port "T".

Minimum pilot pressure depends on spool scheme, flow rate and pressure.

To allow the spool to return to nautral position, the pilot pressure must be below 3 bar.

#### OVERALL DIMENSIONS





**OVERALL DIMENSIONS** 

Max. pressure ports P/A/B 320 bar Max. pressure port T 160 bar Max. flow 60 l/min Minimum operating force - see note (\*) 2,5 Kg Maximum operating force - see note (\*\*) 13 Kg Cam angle 27° Fluid viscosity 10 ÷ 500 mm<sup>2</sup>/s Fluid temperature -25°C ÷ 75°C Ambient temperature -25°C ÷ 60°C Max. contamination level

Ambient temperature  $-25^{\circ}\text{C} \div 60^{\circ}\text{C}$ Max. contamination level class 10 in accordance with NAS 1638 with filter  $\beta_{25} \ge 75$ Weight 1 Kg

•Possible mountings: **E/F/G/H** 

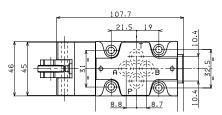
- Ordering code see page before
- Note:
- (\*) In the absence of counter-pressure at port T
- (\*\*) with a pressure of 160 bar at port T

# Stroke Working stroke 3 mm Stroke Working stroke 3 mm OR 2-012/90 With material specifications min 8 8

Fixing screws UNI 5931 M5x30 with material specifications min. 8.8 Tightening torque 5 Nm / 0.5 Kgm

Support plane specifications





EAD3M - 02/2000/e

#### AD3D... DIRECT MECHANICALLY OPERATED TYPE VALVES CETOP 3/NG6



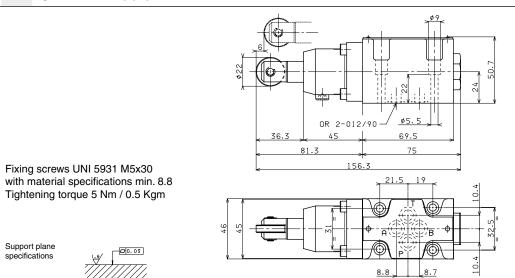
Max. pressure ports P/A/B
Max. pressure port T
Max. flow
Operating force - see note (\*)
Fluid viscosity
Fluid temperature
Ambient temperature
Max. contamination level

Weight

320 bar 20 bar 20 bar 60 l/min 6 Kg  $10 \div 500 \text{ mm}^2\text{/s}$   $0^{\circ}\text{C} \div 75^{\circ}\text{C}$   $-25^{\circ}\text{C} \div 60^{\circ}\text{C}$  class 10 in accordance with NAS 1638 with filter  $\beta_{2s} \ge 75$  1,5 Kg

- Possible mountings: E / F / G / H
- Ordering code see page before
- Note:
- (\*) In absence of counter-pressure at port T

#### **OVERALL DIMENSIONS**



Stroke 6 mm Extra stroke 2 mm Working stroke 3 mm

EAD3D - 02/2000/e



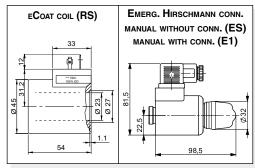
#### "D15" DC coils for Cetop 3

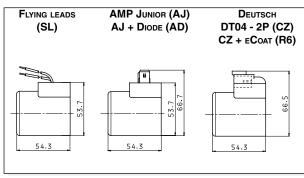
Type of protection	
(in relation to the connector used)	IP 66
Number of cycles	18.000/h
Supply tolerance	±10%
Ambient temperature	-25°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	Н
Weight	0,354 Kg

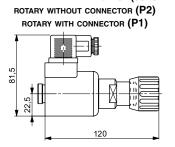
- AMP Junior coils (with or without diode) and coils with flying leads and coils type Deutsch, are available in 12V or 24V DC voltage only.
- The pastic type coil (RS variant) is available in 12V, 24V, 28V or 110V DC voltage only.

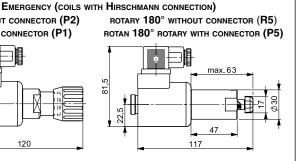
VOLTAGE (V)	Max winding temperature (Ambient temperature 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±10%
12V	110°C	30	4.8
24V	110°C	30	18.8
28V*	110°C	30	25.6
48V*	110°C	30	75.2
102V(*)(**)	110°C	30	340
110V(*)(**)	110°C	30	387
205V(*)(**)	110°C	30	1375
* Special	voltages		

\*\* The european low voltage directive is applied to electronical equipments used at a nominal voltages between 50 and 1000 VAC or 75 and 1500 VDC. In conformity with the low directive each part of the manifold or the subplate on which the valve is mounted should be connected to a protective earth with a resistence less than 0.1 ohms.











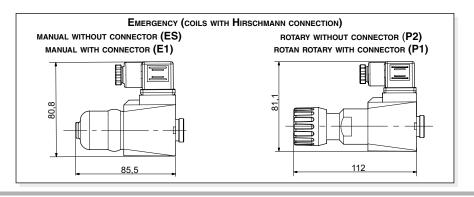
#### "B14" AC Solenoids for Cetop 3

Type of protection (in relation to the connector used) IP 65 Number of cycles 18.000/h Supply tolerance +10% / -10% Ambient temperature -30°C ÷ 60°C 100% ED Duty cycle Insulation class wire 0,436 Kg Weight

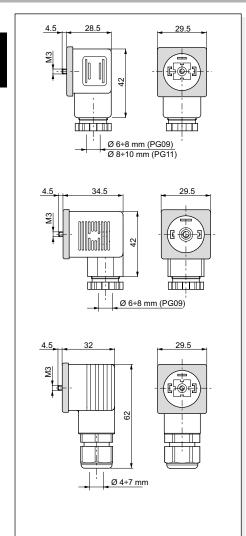
Voltage	Max. WINDING TEMPERATURE	RESISTANCE AT 20°C	RATED POWER.	PICKUP CURRENT
(V)	(Ambient temperature 25°C)	(Онм) ±10%	(VA)	(A)
24V/50Hz - 24V/60Hz	100°C - 96°C	1.7	54 - 40	5.6 - 5
48V/50Hz - 48V/60Hz	112°C - 98°C	6.8	45 - 34	5.3 - 5
115V/50Hz - 120V/60Hz *	133°C - 101°C	32.5	61 - 51	3.2 - 3.2
230V/50Hz - 240V/60Hz *	120°C - 103°C	134	62 - 52	1.6 - 1.6

\* The european low voltage directive is applied to electronical equipments used at a nominal voltages between 50 and 1000 VAC or 75 and 1500 VDC. In conformity with the low directive each part of

the manifold or the subplate on which the valve is mounted should be connected to a protective earth with a resistence less than 0.1 ohms.







Connector	Protection level	Туре	Cable gland	Code
		Black color	PG09	V86 05 0002
Standard	IP65	Grey color	PG09	V86 05 0004
Standard	1705	Black color	PG11	V86 05 0006
		Grey color	PG11	V86 05 0008
		12 VAC/VDC	PG09	V86 10 0018
Lens cover with pilot light (bipolar	IP65	24 VAC/VDC	PG09	V86 10 0012
led) (*)	1100	115 VAC/VDC	PG09	V86 10 0020
		230 VAC/VDC	PG09	V86 10 0022

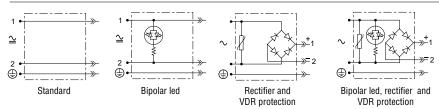
(\*) Don't use for proportional versions

Connector	Protection level	Туре	Cable gland	Code
With rectifier (*)	IDGE	Black color	PG09	V86 20 0002
Inlet voltage 12÷230 VAC Outlet voltage 9÷205 VDC	IP65	Grey color	PG09	V86 20 0004
Lens cover with pilot light (bipolar	IP65	12 VAC	PG09	V86 25 0018
		24 VAC	PG09	V86 25 0019
led) and rectifier (*) Inlet voltage 12÷230 VAC		48 VAC	PG09	V86 25 0020
Outlet voltage 9÷205 VDC		115 VAC	PG09	V86 25 0021
Odliet voltage 9-203 vDC		230 VAC	PG09	V86 25 0022

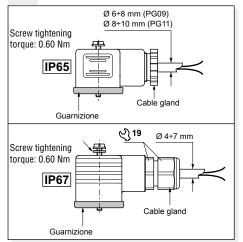
(\*) Don't use for proportional versions

Connector	Protection level	Туре	Cable gland	Code
With protection level IP67	ID67	Black color	_	V86 28 0001
	IP67	Grey color	_	V86 28 0002

#### **Electrical circuits**



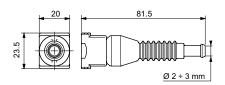
#### **E**LECTRICAL FEATURES OF CONNECTORS



Description	IP65	IP67
AC rated voltage	Max. 250 V	Max. 250 V
DC rated voltage	Max. 300 V	Max. 300 V
Pin conctat nominal current	10A	10A
Pin conctat max. current	16A	16A
Max. section cable	1.5 mm <sup>2</sup>	1.5 mm <sup>2</sup>
Cable gland PG09 - M16x1,5	Ø cable 6 ÷ 8 mm	Ø cable 4 ÷ 7 mm
Cable gland PG11 - G 1/2" - M20x1,5	Ø cable 8 ÷ 10 mm	_
Protection level	IP65 EN60529	IP67 EN60529
Insulation class	VDE 0110-1/89	VDE 0110-1/89
Operating temperature	-40°C ÷ 90 C°	-20°C ÷ 80 C°

The degrees of protection indicate is guaranteed only if the connectors were properly mounted with his original seals.

#### **AMP JUNIOR CONNECTORS**



Connector	Туре	Cable section	Pin conctat max current	Code
AMP Junior connector Timer 2 conctat	Black color	0,5 ÷ 1,5 mm <sup>2</sup>	10A	RKRC0808000





### Variants (\*) - Emergency control lever for DIRECTIONAL CONTROL VALVES (ADC/AD3E)

The emergency control lever for solenoid valves, represents a develop in terms of safety and flexibility among applied hydraulic components.

Thanks to his flexibility, the component was designed to be inserted between the valve body and the spool, providing total interchangeability between the different types of solenoid body valves. It is compatible with the standard CETOP 3 and stackable valves with threaded connections -G3/8" or 9/16-18UNF (SAE 6). The component is available for both directional control and proportional valves (for the last type of control please contact our Technical Department) As an emergency lever applied to solenoid valves, the control can be used as a safety device in conformity with the industry standards, also playing an useful role in the event of power cuts. The control can be used in agricultural and mobile fields; the manual action can be used to carry out periodic maintenance work on mobile components of the vehicle, in perfectly safe working conditions.

#### (\*) VARIANTS

Variant	Description
LE	Standard coil with Hirschmann connection or without coil (W voltage)
LF	Standard coil without Hirschmann connection(*)
AX	AMP Junior coil(*)
CE	Deutsch coil

Other variants available on request.

(\*) Coils with Hirschmann and AMP Junior connection supplied without connectors. The connectors can be ordered separately, Cap. I • 20.

	160 bar 210 bar
Max operating pressure port P for series connection configuration	160 bar

• MOUNTING TYPE: C / F / H

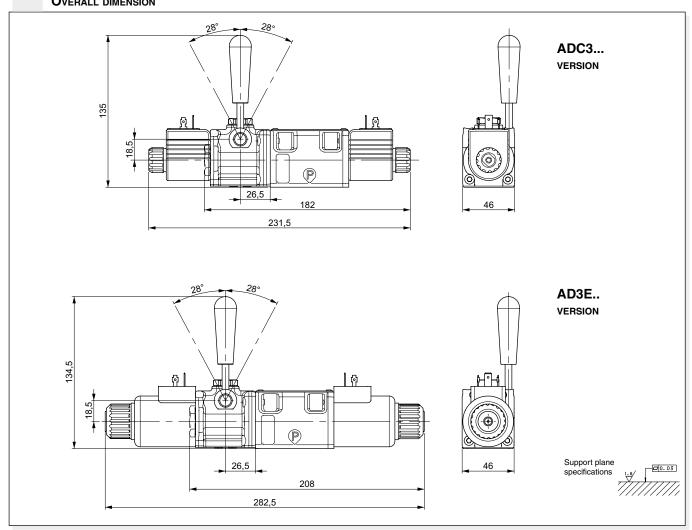
Spools type: 01/02/03\*/04/16/17/66

HYDRAULIC SIMBOL В

\* The spool 03 is allowed only on AD3E. Not permitted with ADC3

	MOUNTING COMPATIBILITY		
CODE VALVE	DESCRIPTION	Coil	VOLTAGE
ADC3	Directional control valve	A09	27 W
AD3E	Directional control valve	D15	30 W

#### **OVERALL DIMENSION**





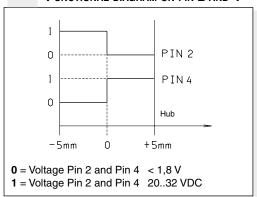
#### PROXIMITY SENSOR TYPE LVDT

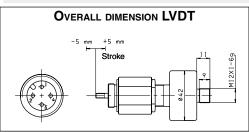
20..32 VDC Supply voltage Polarity reversal protection Switching point hysteresis ≤ 0,05 mm ± 0,02 mm Reproducibility Max. output current ≤ 400 mA; duty ratio 100% Protection against short circuit yes -25°C ÷ 80°C Operating temperature Connection type connector Protection according to DIN IP65 400 bar Max. pressure

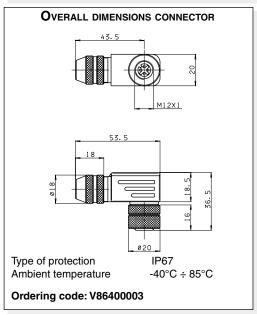
CE certificate according to 89/336/EEC EMC is provided. A screened cable is needed.

The LVDT position transducers allow to check exactly the very instant when the passage of a minimum flow is allowed.

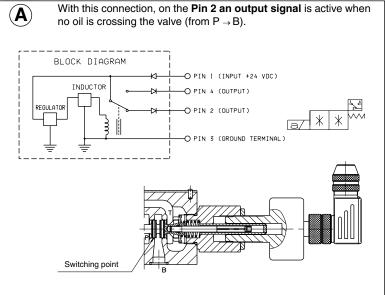
#### FUNCTIONAL DIAGRAM ON PIN 2 AND 4

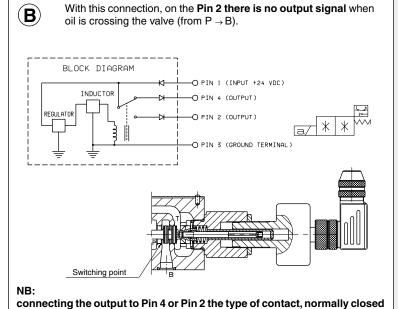






## ELECTRICAL CONNECTIONS LVDT





or open, can be chosen.



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ATEX CLASSIFICATION	Cap. I • 24
Series AD3XD	Cap. I • 25
Series AD3XG	CAP. I • 29

## DIRECTIONAL CONTROLE CETOP 3 IN ACCORDANCE WITH 2014/34/UE ATEX DIRECTIVE

#### 2014/34/UE ATEX EC DIRECTIVE (EXPLOSIVE ATMOSPHERE)

#### Introduction

Since 30/06/2003 products introduced into the market (or started-up) inside the EU, destined to be used in potentially explosive environments, must be in compliance with the 2014/34/UE Directive through special marking. The directive regarding ATEX products 2014/34/UE is therefore the regulation instrument that the European Union uses to obtain legislative harmonisation between the States and guarantee free circulation of goods inside the European Community itself.

The directive affirms that to eliminate obstacles from commerce it is necessary to guarantee a high level of protection and, with this aim, define the essential requirements on the subject of safety and health. The dispositions base themselves on the principle of the "new approach" (NA), for which the essential safety requirements of products must be established depending on the risk evaluation concurrent at the time of their use.

The 2014/34/UE Directive is applied to the manufacture specifications of all those products (electrical and not) destined to be used in potentially explosive environments caused, by the dangers deriving from the presence of dust or gas, with the scope of reducing the risk of use that could be derived.

The term **product** refers to appliances, protection systems, devices, components and relative combinations, as defined in 2014/34/UE Directive.

The term **appliances** intends machines, materials, fixed or mobile devices, control elements, instruments detection and prevention systems. Alone or combined these are destined for production, transport, deposit, measurement, adjustment and conversion of energy, and to the transformation of material and which, by way of the powerful triggering sources, risk causing an explosion. As a consequence, even intrinsically safe appliances re-enter within the field of application of the directive.

Ther combination of two or more appliance parts, as well as any other components, makes up a whole unit that can be considered a product and therefore re-enters within the field of application of the 2014/34/UE Directive. If the whole unit requires adequate **installation** (therefore it is not immediately ready for use) the attached instructions should guarantee maintenance of compliance to the 2014/34/UE Directive on installation, without further evaluations of conformity. The installer must follow the instructions correctly.

When a combination of appliances leads to a **plant** this may not re-enter within the field of application of the directive. Each part must be certified and in compliance with the directive (as well as being subject to the relative evaluation of conformity, EC marking, etc.).

The plant manufacturer must therefore presume the conformity of the various components (each supplied with conformity certificate released by the respective manufacturer) and limit their evaluation only to any additional risks that become important in the final combination. Nevertheless, if the plant manufacturer inserts parts without EC marking or components not supplied with the certificate it will be obligatory to carry out further conformity evaluation of the whole unit.

The 2014/34/UE Directive envisions **obligations of the person** who introduces products into the market and/or starts them up, whether they are manufacturer's, his agent's, importer's or any other responsible person. The dispositions and obligations envisioned by the directive for **introduction into the market** have been applied, since 30 June 2003, to every individual product, independently from the date and place of manufacture. It is the manufacturers responsibility to guarantee conformity of all products, where these re-enter within the field of application of the directive.

The directive does not govern the use of the appliances; rather it establishes that the products can only be used if in compliance with safety requirements at the time of their introduction into the market or of their start-up. "Start-up" means the first use of the products subject of the 2014/34/UE Directive on EU territory by a final user. Nevertheless, a product that is immediately ready for use and does not need assembly or installation, and whose distribution conditions (deposit, transport, etc.) are not important for performance, is considered started-up at the time of introduction into the market.

Among the main potential causes/sources of triggering an explosion, such as sparks, flames, electric arcs etc.., **maximum surface temperature** also plays an important role. The dispositions of the directive establish evaluation criteria for the maximum temperature admissible depending on the type of explosive atmosphere in which the appliance must operate.

For environments characterised by the presence of **gas-air**, some temperature values are supplied to which the appliances must refer. They are indicated by the letter T followed by a number. The criterion to apply is that for which the temperature of the appliance must never exceed 80% of the value indicated for its own category.

For environments characterised by the presence of **dust-air**, to prevent setting on fire of the airborne dust, the surface temperature of the appliances must be decidedly lower than the predictable temperature of catching fire of the air+dust mixture. Therefore, during planning the maximum working surface temperature must be declared directly (in degrees centigrade).

Increases in temperature deriving from an accumulation of heat and chemical reactions must also be taken into consideration. The thickness of the deposited layer of dust must also be considered and, if necessary, limit the temperature, to prevent an accumulation of heat.



#### CLASSIFICATIONS OF AREA - MIX - GROUP AND RELATIVE CATEGORY - ACCORDING TO ATEX DIRECTIVES

The 2014/34/UE Directive is a "new approach" directive based on risk analysis. Its objective is to minimise the risks deriving from the use of some products indoors or in relation to a potentially explosive atmosphere. The probability of an explosive atmosphere manifesting must be considered not only as "one-off" or from a static point of view: all operative conditions that can derive from the transformation process must be taken into consideration.

- An **explosive atmosphere** for the 2014/34/UE Directive is made up from a mixture of inflammable substances (as gas, vapours, mists and dust), with air, in determined atmospheric conditions in which, after triggering, the combustion propagates together with the unburned mixture
- An atmosphere susceptible to transforming into an explosive atmosphere because of local and/or operative conditions is defined potentially explosive atmosphere.

Explosive atmospheres are not only formed in the presence of obviously dangerous substances such as fuel, solvents etc., but also in the presence of apparently harmless products such as wood dust, metal dusts, flour, grain, sugar etc. Therefore it can concern not only industries in the chemical or oil industry sectors, but also industries in the foodstuffs, textile, manufacturing etc.. It is important to consider that to re-enter within the 2014/34/UE Directive a product must be applied in presence of one or more of the characteristic elements listed above: presence of inflammable substances and air, in atmospheric conditions that favour the propagation of combustion. The directive does not define the atmospheric conditions itself. The relative norms indicate a temperature range, but this does not exclude that the products may be planned and evaluated specifically to occasionally function outside of this range, introducing the opportune construction transformations.

To define a **conformity evaluation procedure** adequate for the directive, the Manufacturer must, on the basis of the declared use, establish the products functioning conditions (this means to say, envision the type of working area, the type of explosive mixture with which it will come into contact and the level of probability that an explosive atmosphere verifies itself); successively he must establish to which Group the product belongs and individualise the category inside the Group.

With the Atex 99/92/EC Directive (For the safety of workers) the working conditions in which products in compliance with Atex 99/4/ EC Directive will function are indicated here. These are expressed in "Areas" and defined according to the level of probability that a potentially explosive atmosphere is verified, respectively for every type of atmosphere (gas-air mix or dust-air mix).

Area 0 and 20 Places in which an explosive atmosphere is constantly present or present for long periods or frequently.

Area 1 and 21 Places in which an explosive atmosphere is probable. It is verified in normal functioning and exercise conditions.

Area 2 and 22 Places in which an explosive atmosphere has low probability of being verified or, if it occurs only lasts for a brief period of time.

#### GAS-AIR-TYPE EXPLOSIVE MIXTURE (G)

The products destined to work in environments characterised by this type of explosive atmosphere will be respectively indicated for Area **0**, **1 or 2** depending on the Group and category of origin (see below) and are marked with the letter G.

#### DUST-AIR-TYPE EXPLOSIVE MIXTURE (D)

The products destined to work in environments characterised by this type of explosive atmosphere will be respectively indicated for Area **20, 21 or 22** depending on the Group and category of origin (see below) and are marked with the letter D.

#### **GROUP I**

Includes the appliances destined to be used in underground jobs in the mines and their surface plants, exposed to the risk of the release of firedamp and/or combustible dust. The subdivision into categories depends on the fact if the power supply must be interrupted or not if an explosive atmosphere manifests due to a mixture of air and gas, vapours mists (D) or a mixture of air and dust (G).

Category M1 Very high protection level. These products must be able to remain operative, for safety reasons, in the presence of an explosive atmosphere and present specific performances or protection configurations for breakdown in case of explosion.

Category **M2 High protection level.** The power supply to these products must be interrupted in the presence of an explosive atmosphere. Protection means must be incorporated to guarantee the level of protection during normal functioning and also in oppressive working conditions or resulting from great stressi.

#### GROUP II

Includes appliances destined to be used in different environments (from the mines) in which there is a probability that an explosive atmosphere manifests itself. Their subdivision into categories depends on two factors: the place, where the product will be used and if the probability that a potentially explosive atmosphere, owing to the mixture of air and gas, vapours, mists (D) and the mixture of air and dust (G), comes about in a constant or occasional manner and if it does occur, does this possibility remain for long or brief period of time.

**Category 1 Very high protection level.** These products must be planned to function in compliance with operative parameters established by the Manufacturer in environments in which there is a high probability that explosive atmospheres are always detected or manifest often or for long periods of time. They must present specific performances or protection configurations for breakdown in case of explosion.

Category 2 High protection level. These products must be planned to function in compliance with operative parameters established by the Manufacturer in environments in which there is a high probability that explosive atmospheres can manifest. Protection against explosions relative to this category must function in a way to guarantee the required safety level even in the presence of functioning defects of the appliances or in dangerous operative conditions, which frequently must be taken into consideration.

Category 3 Normal protection level. These products must be planned to function in compliance with operative parameters established by the Manufacturer in environments in which there is a slight probability that explosive atmospheres can manifest, and however only rarely or for a brief period of time. This type of product belonging to the category in question must guarantee the safety level required in normal functioning conditions.





AD3XD	
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SERIES AD3XD	CAP. I • 25
TECHNICAL SPECIFICATIONS	Cap. I • 25
ORDERING CODE	Cap. I • 25
TAB.1 ASSEMBLY	CAP. I • 26
Tab.2 Voltages	CAP. I • 26
TAB.3 SPOOL	CAP. I • 26
LIMITS OF USE	CAP. I • 26
IDENTIFICATION NAMEPLATE	CAP. I • 27
SAFETY INSTRUCTIONS	CAP. I • 27
OVERALL DIMENSIONS	CAP. I • 28

# AD3XD... DIRECTIONAL CONTROLE CETOP 3 IN ACCORDANCE WITH 2014/34/UE ATEX DIRECTIVE

SOLENOID VALVES FOR USE IN WORKPLACES WHERE EXPLOSIVE ATMOSPHERES MAY OCCUR DUE TO THE PRESENCE OF GAS, VAPOUR OR MIST AND DUST.

AD3.XD solenoid valves are classified in:

**Group II** appliances (to be used in workplaces, apart from mines, where there is the probability of explosive atmospheres):

Category 2 (high protection level), for use in workplaces where it is probable that an explosive atmosphere may form in normal working conditions and classified by the presence of explosive mixtures of gas-dust type (letter GD) for zones 1, 2 and 21, 22.

Group I (They are intended to be used in mines with gas firedamp);

**Category M2** (high level of protection), they are intended for use in underground environment in mines and their surface installations, exposed to the likely risk of the release of firedamp and / or combustible dust under normal operating conditions.

These valves are therefore designed especially and manufactured in compliance with the ATEX 2014/34/UE Directive and according to European regulations EN 1127-1, EN 1127-2, EN 13463-1 and EN 13463-5.

Belonging to the "NG06 direction control" range, these valves are prepared for plate-mounting with attachment surface in compliance with UNI ISO 4401 - 03 - 02 - 0 - 94 (former CETOP R 35 H 4.2-4-03). They are activated electrically and the centre position is ensured by springs with gauged lengths, which once the pulse or command ceases, re-position the spool in the centre or at the end of travel position.

The coils used for these valves are subject to separate conformity certification, according to the ATEX Directive (EC-type). For further specifications, please consult the documents that are always supplied with the valve.

Before marking and marketing the valves of the AD3XD series, undergo tests and inspections according to the in-house Manufacturing System and to the Certified Company Quality System in compliance with ISO 9001:2008. All of the AD3XD valve series undergo 100% functional testing. These tests and inspections guarantee that the products sold comply with all the information reported in the Technical Specifications File registered and declared by marking with AD3X/ATEX/10.

#### **O**RDERING CODE

AD Directional Control Valve

CETOP 3/NG06

Solenoid valves built pursuant to ATEX Directive-2014/34/UE. With coils in explosion-proof version (Ex d) and IECEx conformity marked

\_\_\*\*\_ Spools

3

XD

01/02/03/04/16 (tab.3). For further hydraulic diagrams, contact our Customer Service

\* Assembly

C/E/F/G/H (tab.1). For further assembly instructions, contact our Customer Service

\_\_\*\_ Voltage (tab.2)

\*\* Variants

**00** = None

V1 = Viton LE = Emergency lever

T6 = Suitable for temperature class I M2 Group T6 (<85°C) (mine)

2 Serial number

#### **TECHNICAL SPECIFICATIONS**

Description	AD3XD	T6 version (mine)
Valve marking	<b>(€</b> ( II 2GD/I M2 cT5	<b>C €</b> (£) II 2 GD/I M2 cT6
Max. pressure on lines P	/A/B 320 bar	320 bar
Max. pressure on line T (	dynamic) 250 bar	250 bar
Max. flow rate	60 l/min	60 l/min
Max.excitation frequency	3 Hz	3 Hz
Duty cycle	100%ED	100%ED
Hydraulic fluids	mineral oils DIN 51524	mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm <sup>2</sup> /s	10 ÷ 500 mm <sup>2</sup> /s
Fluid temperature (*)	-20°C ÷ +40°C	-20°C ÷ +40°C
Ambient temperature	-20°C ÷ +40°C	-20°C ÷ +40°C
Max. contamination level	NAS 1638: class 10	NAS 1638: class 10
	with filter B25 ≥ 75	with filter ß25 ≥ 75
Weight (one solenoid)	2,37 kg	2,37 kg
Weight (two solenoids)	3,82 kg	3,82 kg
Soilenoid rated power:	6,5 ÷ 11W	
Degree of protection:	IP 67	
Power supply tolerance:	±10%	
Power supply cable: standard length 3 m with cable gland		and
Solenoid marking (**): consult documents supplied with solenoid		solenoid
Surface temperature:	rface temperature: function of the power. Consult documents supplied with solenoid.	

<sup>(\*)</sup> For use with different hydraulic fluids, which do not constitute an effective ignition source in potentially explosive atmospheres IIC across the range of temperatures and pressures required by the unit marking, contact our technical department.



<sup>(\*\*)</sup> Solenoid is provided with marking for protection class according to Explosion Protection Directive ATEX-2014/34/ UE and IECEx certificate of conformity mark.

#### TAB.1 ASSEMBLY

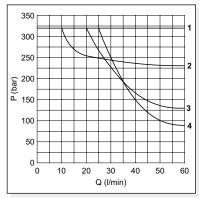
	STANDARD		
С	a A O B W	Two solenoids centred	
Е	a/AOW	One solenoid (side A)	
F	MOB /P	One solenoid (side B)	
Spe	Specials (with increased price )		
G	MAON		
н	a/OB)W		

#### TAB.2 VOLTAGES

AC Voltage		
Α	24V 50Hz/60Hz	
С	110V 50HZ/60Hz	
D	220V 50Hz/60Hz	
	230V 50Hz/60Hz	
DC Voltage		
L	12V	
M	24V	
P	110V	
N	48V	

The tension symbol is always printed on the nameplate.

#### LIMITS OF USE (MOUNTING C-E-F)



NOTE: the operating limits shown are valid for C fittings, E, F.

Spool type	Curve
01 02	2
03	3
04	4
16	1

The tests have been carried out with solenoids at operating temperature with a voltage 10% less than rated voltage with a fluid temperature of 40°C. The fluid used was a mineral oil with a viscosity of 46 mm²/s at 40°C. The values in the diagram refers to tests carried out with the oil flow in two direction simultaneously (e.g., from P to A and in the same time B to T).

In cases where valves 4/2 e 4/3 were used with the flow in one direction only, the limits of use could have variations which may even be negative.

#### TAB.3 SPOOL

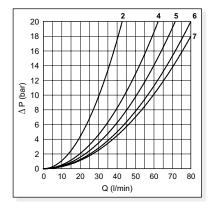
Two solenoids - Assembly C				
Spool type	MA OB WE	Covering	Transient position	
01		+		
02		-		
03		+		
04*		-		

One solenoid - Assembly E					
Spool type	a/A	Covering	Transient position		
01		+			
02	a/XH\\	-			
03		+	EZZ		
04*		-			
16	a/ X   \	+			

One solenoid - Assembly F				
Spool type	W O B D	Covering	Transient position	
01	WHITE	+		
02	W##	•		
03	WHILE	+		
04*	WIIX	-		
16	WXIII-	+	XIIII	

(\*) spool with increased price

#### PRESSURE DROPS



The diagram at the side shows the pressure drop curves for spools during normal usage. The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C; the tests have been carried out at a fluid temperature of 40°C. For higher flow rates than those in the diagram, the losses will be those expressed by the following formula:

 $\Delta p1 = \Delta p \times (Q1/Q)^2$ 

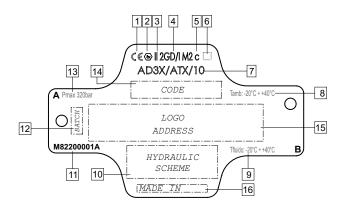
where  $\Delta p$  will be the value for the losses for a specific flow rate Q which can be obtained from the diagram,  $\Delta p1$  will be the value of the losses for the flow rate Q1 that is used.

Spool Connections					
Spool type	$P \rightarrow A$	Р→В	A→T	В→Т	P→T
01	5	5	5	5	
02	7	7	7	7	6
03	5	5	6	6	
04	2	2	2	2	4
16	5	5	4	4	
	Curve No.				



## AD3XD... DIRECTIONAL CONTROLE CETOP 3 IN ACCORDANCE WITH 2014/34/UE ATEX DIRECTIVE

#### **I**DENTIFICATION NAMEPLATE AND MARKING



All the solenoid valves are supplied with **identification nameplate and Declaration of conformity** subject to Directive 2014/34/UE.

The identification nameplate bears the main technical specifications related to the functional and constructional characteristics of the valve and must therefore be kept intact and visible.

1	C€	Conformity to European Directive
2	<b>(Ex</b> )	Conformity to ATEX Directive 2014/34/UE
3	II 2 I	Group II (surface places) Group I (mine) Category 2 (high protection)
4	GD M	Explosive atmosphere: GD: presence of gas, vapour or mist and combustible dust M: presence of firedamp atmospheres
5	С	Constructional safety
6	T*	Temperature class: T5 (T <sub>sur</sub> <100 °C) T6 (T <sub>sur</sub> <85 °C) T6 version (mine)
7	AD3X/ ATX/10	Reference to Technical File registered c/o Notified Body
8	T amb	Working ambient temperature: - 20°C ÷ + 40°C series AD3XD

9	T fluid	Working fluid temperature: - 20°C ÷ + 40°C series AD3XD
10	HYDRAULIC SCHEME	Type of hydraulic control performed by the valve
11	M82200001A	Nameplate code
12	ВАТСН	Reference number of technical order (batch)
13	Pmax 320 bar	Max working pressure
14	CODE	Complete reference number of valve ordering code
15	LOGO ADDESS	Logo and address
16	MADE IN	Preferential origin

#### **S**AFETY INSTRUCTIONS

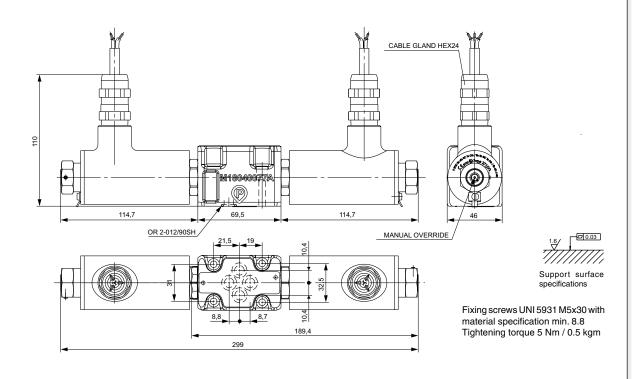
- Read the instruction handbook supplied with the valves carefully before installation. All maintenances must be carried out following the instructions given in the manual.
- The AD3XD series valves must be installed and serviced in compliance with plant engineering and maintenance regulations for workplaces classified against the risk of explosion due to the presence of gas and dust and gas (for example: CEI EN 60079-14, CEI EN 60079-17, CEI EN 61241-14, CEI EN 61241-17 or other national regulations/standards).
- · The valves must be connected to earth using the special anti-loosening and anti-rotation connection element.
- For all safety aspects related to the use of the coils, consult the relative use and maintenance instructions. The electrical appliances/components must not be opened when live.
- The user must periodically inspect, based on the conditions of use and the substances used, the presence of scale, dirt, the state of wear and tear and correct efficiency of the valves.

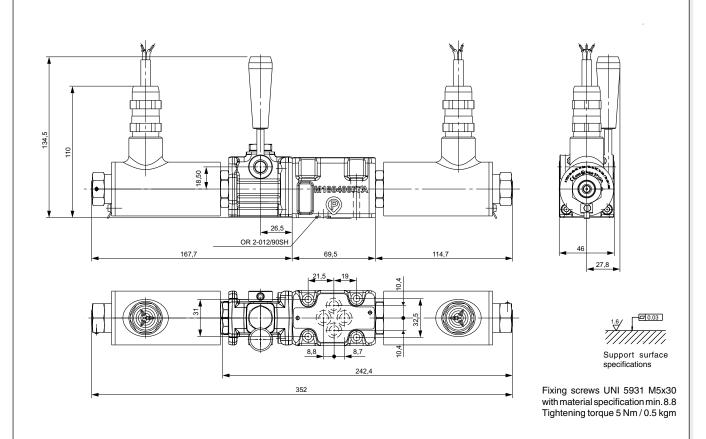
Attention: all installation and maintenance jobs must be carried out by qualified personnel.

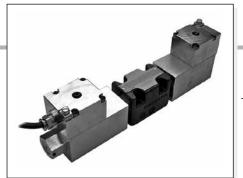


#### OVERALL DIMENSIONS

#### AD3XD...







AD3XG				
ATEX DIRECTIVE	Cap. I • 23			
ATEX CLASSIFICATION	Cap. I • 24			
SERIES AD3XG	Cap. I • 29			
TECHNICAL SPECIFICATIONS	Cap. I • 29			
ORDERING CODE	Cap. I • 29			
TAB.1 ASSEMBLY	Cap. I • 30			
Tab.2 Voltages	Cap. I • 30			
Tab.3 Spool	Cap. I • 30			
LIMITS OF USE	Cap. I • 30			
IDENTIFICATION NAMEPLATE	Cap. I • 31			
SAFETY INSTRUCTIONS	Cap. I • 31			
OVERALL DIMENSIONS	CAP. I • 32			

# AD3XG... DIRECTIONAL CONTROLE CETOP 3 IN ACCORDANCE WITH 2014/34/UE ATEX DIRECTIVE

SOLENOID VALVES FOR USE IN WORKPLACES WHERE EXPLOSIVE ATMOSPHERES MAY OCCUR DUE TO THE PRESENCE OF GAS, VAPOUR OR MIST AND DUST.

AD3XG solenoid valves are classified in:

**Group II** appliances (to be used in workplaces, apart from mines, where there is the probability of explosive atmospheres);

category 2 (high protection level), for use in workplaces where it is probable that an explosive atmosphere may form in normal working conditions and classified by the presence of explosive mixtures of gas-dust type (letter **GD**) for zones 1, 2 and 21, 22.

These valves are therefore designed especially and manufactured in compliance with the ATEX 2014/34/UE Directive and according to European regulations EN 1127-1, EN 1127-2, EN 13463-1 and EN 13463-5.

Belonging to the "NG06 direction control" range, these valves are prepared for plate-mounting with attachment surface in compliance with UNI ISO 4401 - 03 - 02 - 0 - 94 (former CETOP R 35 H 4.2-4-03). They are activated electrically and the centre position is ensured by springs with gauged lengths, which once the pulse or command ceases, re-position the spool in the centre or at the end of travel position.

The coils used for these valves are subject to separate conformity certification, according to the ATEX Directive (EC-type). For further specifications, please consult the documents that are always supplied with the valve.

Before marking and marketing the valves of the AD3XG series, undergo tests and inspections according to the in-house Manufacturing System and to the Certified Company Quality System in compliance with ISO 9001:2008. All of the AD3XG valve series undergo 100% functional testing. These tests and inspections guarantee that the products sold comply with all the information reported in the Technical Specifications File registered and declared by marking with AD3X/ATEX/10.

#### ORDERING CODE

AD	Directional Control Valve
----	---------------------------

CETOP 3/NG06

Solenoid valves built pursuant to ATEX Directive-2014/34/UE. With coils in explosion-proof version (Ex d) and IECEx conformity marked.

\*\* Temperature Class
T4 (T<sub>sur</sub> <135 °C)

**T6** (T<sub>sur</sub> < 85 °C)

\*\* Spools

3

XG

01/02/03/04/16 (tab.3). For further hydraulic diagrams, contact our

**Customer Service** 

Assembly C / E / F / G / H (tab.1). For further

C/E/F/G/H (tab.1). For further assembly instructions, contact our Customer Service

\* ) Voltage (tab.2)

\*\* Variants

**00** = None **V1** = Viton

**LE** = Emergency lever

) | Serial number

#### **TECHNICAL SPECIFICATIONS**

Description	AD3XG T4	AD3XG T6
Valve marking	<b>C €</b> 🖾 II 2 GD cT4	<b>(€</b> 🖾    2 GD cT6
Max. pressure on lines P/A/B (1)	350 bar	350 bar
Max. pressure on line T (dynamic	c) (2) 250 bar	250 bar
Max. flow rate	80 l/min	80 l/min
Max.excitation frequency	3 Hz	3 Hz
Duty cycle	100%ED	100%ED
Hydraulic fluids	mineral oils DIN 51524	mineral oils DIN 51524
Fluid viscosity	$10 \div 500 \text{ mm}^2/\text{s}$	$10 \div 500 \text{ mm}^2/\text{s}$
Fluid temperature (3)	-30°C ÷ +70°C	-30°C ÷ +70°C
Ambient temperature	-40°C ÷ +80°C	-40°C ÷ +50°C
Max. contamination level	ISO 4406:1999: class 21/19/16	ISO 4406:1999: class 21/19/16
(filter ß25 ≥ 75)	NAS 1638: class 10	NAS 1638: class 10
Weight (one solenoid)	3 kg	3 kg
Weight (two solenoids)	5 kg	5 kg
Coil rated power	8,5 W	8,5 W
Degree of protection	IP 67	IP 67
Power supply tolerance	±10%	±10%
Power supply cable	standard length 3m	standard length 3m
	with cable gland	with cable gland
Coil marking (4):	consul	t documents supplied with coil
Surface temperature	< 135°C	< 85°C

- (1) Dynamic pressure allowed on P for 800.000 cycles.
- (2) Pressure dynamic allowed for 1 million of cycles.
- (3) AD3XG valves have been certified for minimum fluid temperatures up to -30°C. Please contact our Technical department for applications at fluid temperatures < -25°C.
- (4) Coil is provided with marking for protection class according to Explosion Protection Directive ATEX-2014/34/UE and IECEx certificate of conformity mark.



#### TAB.1 ASSEMBLY

	STANDARD				
С	a A O B Wb	Two solenoids centred			
Е	a/AOW	One solenoid (side A)			
F	W O B Z	One solenoid (side B)			
Spe	Specials (with increased price )				
G	WAO TO				
н	a/OBW				

#### **TAB.2 VOLTAGES**

AC Voltage	for AD3XG		
Α	24V 50Hz/60Hz		
В	48V 50Hz/60Hz		
С	110V 50HZ/60Hz		
D	220V 50Hz/60Hz		
I	230V 50Hz/60Hz		
DC Voltage	for AD3XG		
L	12V		
M	24V		
Р	110V		
N	48V		
U	36V		
6	60V		
G	125V		
The tension symbol is always printed on the nameplate.			

#### TAB.3 SPOOL

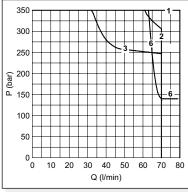
Two solenoids - Assembly C				
Spool type	MA OB W	Covering	Transient position	
01		+		
02		-	XHHHH	
03		+		
04*		-		

One solenoid - Assembly E							
Spool type	a/AO	Covering	Transient position				
01		+	XIIII				
02	a/ X   \	-					
03	a/\i	+	EZZ				
04*	a/ III w	-					
16		+	XIII				

One solenoid - Assembly F						
Spool type	W O B B	Covering	Transient position			
01	WHITE	+				
02	w#III	-				
03	wHII_	+				
04*	wttXP	-				
16	WXIII-	+	X1.1.1.			

(\*) spool with increased price

#### LIMITS OF USE (MOUNTING C-E-F)



NOTE: The limit of use are valid for C, E, F assembly.

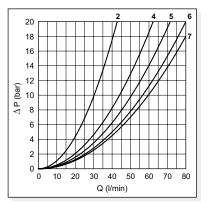
Spool type	Curve
01	1
02	1
03	3
04	2
16	6

The tests have been carried out with solenoids at operating temperature with a voltage 10% less than rated voltage with a fluid temperature of 40°C. The fluid used was a mineral oil with a viscosity of 46 mm²/s at 40°C. The values in the diagram refers to tests carried out with the oil flow in two direction simultaneously (e.g., from P to A and in the

In cases where valves 4/2 e 4/3 were used with the flow in one direction only, the limits of use could have variations which may even be negative.

same time B to T).

#### PRESSURE DROPS



The diagram at the side shows the pressure drop curves for spools during normal usage. The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C; the tests have been carried out at a fluid temperature of 40°C. For higher flow rates than those in the diagram, the losses will be those expressed by the following formula:

 $\Delta p1 = \Delta p \ x \ (Q1/Q)^2$ 

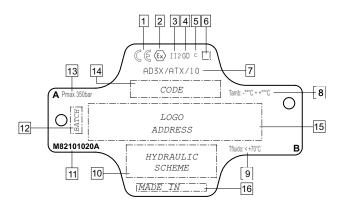
where  $\Delta p$  will be the value for the losses for a specific flow rate Q which can be obtained from the diagram,  $\Delta p1$  will be the value of the losses for the flow rate Q1 that is used.

Spool type		Connections				
type	P→A	Р→В	A→T	В→Т	P→T	
01	5	5	5	5		
02	7	7	7	7	6	
03	5	5	6	6		
04	2	2	2	2	4	
16	5	5	4	4		
	Curve No.					



## AD3XG... DIRECTIONAL CONTROLE CETOP 3 IN ACCORDANCE WITH 2014/34/UE ATEX DIRECTIVE

#### **I**DENTIFICATION NAMEPLATE AND MARKING



All the solenoid valves are supplied with **identification nameplate and Declaration of conformity** subject to Directive 2014/34/UE.

The identification nameplate bears the main technical specifications related to the functional and constructional characteristics of the valve and must therefore be kept intact and visible.

1	C€	Conformity to European Directive
2	€ <u></u>	Conformity to
	<u>~~</u>	ATEX Directive 2014/34/UE
3	II 2	Group II (surface places)
	11 2	Category 2 (high protection)
		Explosive atmosphere:
4	GD	GD: presence of gas, vapour or
		mist and combustible dust
5	С	Constructional safety
		Temperature class:
6	T*	T4 (T <sub>sur</sub> <135 °C) series AD3XG T4
		T6 (T <sub>sur</sub> <85 °C) series AD3XG T6
_	AD3X/	Reference to Technical File
7	ATX/10	registered c/o Notified Body
		Working ambient temperature:
8	T amb	- 40°C ÷ + 80°C series AD3XG T4
		- 40°C ÷ + 50°C series AD3XG T6

9	T fluid	Working fluid temperature: - 30°C ÷ + 70°C series AD3XG
10	HYDRAULIC SCHEME	Type of hydraulic control performed by the valve
11	M82101020A	Nameplate code
12	ВАТСН	Reference number of technical order (batch)
13	Pmax 350 bar	Max.working pressure
14	CODE	Complete reference number of valve ordering code
15	LOGO ADDESS	Logo and address
16	MADE IN	Preferential origin

#### **SAFETY INSTRUCTIONS**

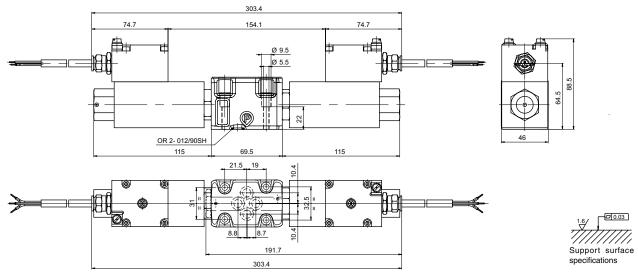
- Read the instruction handbook supplied with the valves carefully before installation. All maintenances must be carried out following the instructions given in the manual.
- The AD3XG series valves must be installed and serviced in compliance with plant engineering and maintenance regulations for workplaces classified against the risk of explosion due to the presence of gas and dust and gas (for example: CEI EN 60079-14, CEI EN 60079-17, CEI EN 61241-14, CEI EN 61241-17 or other national regulations/standards).
- · The valves must be connected to earth using the special anti-loosening and anti-rotation connection element.
- For all safety aspects related to the use of the coils, consult the relative use and maintenance instructions. The electrical appliances/components must not be opened when live.
- The user must periodically inspect, based on the conditions of use and the substances used, the presence of scale, dirt, the state of wear and tear and correct efficiency of the valves.

Attention: all installation and maintenance jobs must be carried out by qualified personnel.

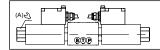


#### OVERALL DIMENSIONS

#### AD3XG...

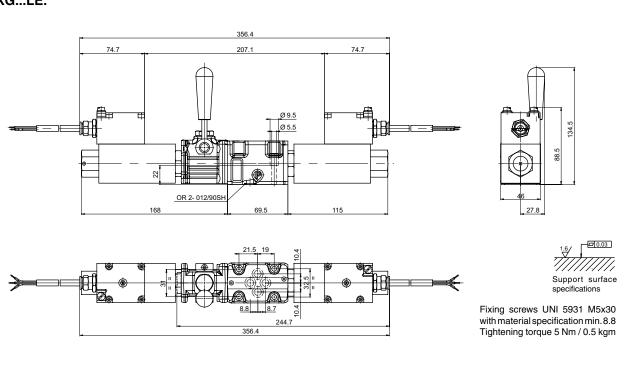


Fixing screws UNI 5931 M5x30 with material specification min. 8.8 Tightening torque 5 Nm / 0.5 kgm



Should it be necessary to change the coils position, fasten ring nut  ${\sf A}$  as described in the solenoid valve assembly instructions.

#### AD3XG...LE.



# In many

CETOP 5/NG10				
Cap. I • 35				
Cap. I • 36				
Cap. I • 37				
Cap. I • 37				
Cap. I • 38				
Cap. I • 38				
Cap. I • 39				
Cap. I • 40				
Cap. I • 40				
Cap. I • 20				

#### DIRECTIONAL CONTROL VALVES CETOP 5

#### Introduction

The directional control valves NG10 designed for subplate mounting with an interface in accordance with UNI ISO 4401 - 05 - 04 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-05), and can be used in all fields on account of their excellent capacity and pressure specifications.

The use of solenoids with wet armatures means that the construction is extremely functional and safe completely dispensing with need for dynamic seals. The solenoid dust cover is screwed directly onto the valve casing whilst the coil is kept in position by a ring nut.

Great care has been taken in the design and the production of the ducts and the improvement of the spools has allowed relatively high flow rates to be accommodated with minimal pressure drops ( $\Delta p$ ). The operation of the directional valves can be electrical, pneumatic, oleodynamic, mechanical or lever operated .

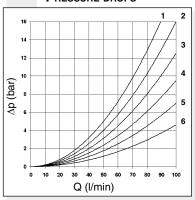
The centring position is achieved by means of calibrated length springs which, once the action of impulse is over, return the spool to the centre or end travel position.

The solenoids constructed with protection class in accordance with DIN 40050 standards are available in either direct current (IP65) or alternating current (IP66) with different voltage and frequencies.

All types of electrical controls can be fitted, on request, with different types of manual emergency controls. The electrical supply takes place through connectors meeting DIN 43650 ISO 4400 standards; connectors are also available with built in rectifier or pilot lights.

The valves are designed for use with DIN 51524 standard hydraulic mineral oils and it is recommended that filters should be fitted to ensure a maximum contamination level of class 10 in accordance with NAS 1638,  $\beta_{se} \ge 75$ .

#### PRESSURE DROPS



The diagram at the side show the pressure drop curves for spools during normal usage. The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C; the tests have been carried out at a fluid temperature of 40°C.

For higher flow rates than those in the diagram, the losses will be those expressed by the following formula:

$$\Delta p1 = \Delta p \times (Q1/Q)^2$$

where  $\Delta p$  will be the value for the losses for a specific flow rate Q which can be obtained from the diagram,  $\Delta p1$  will be the value of the losses for the flow rate Q1 that is used.

Spool	Connections				
type	P→A	Р→В	A→T	В→Т	P→T
01	2	2	5	5	
02	3	3	6	6	3
03	2	2	6	6	
04	3	3	4	4	1
05	3	3	5	5 5	
06	2 3 2 3 3 2 2	2 3 2 3 3 2 2	5	5	
66	2	2	5	5	
07		1	5		
10	3	3	5	5 5	
11	4			5	
	Curve No.				

	Spool		Connections				
	type	P→A	Р→В	A→T	В→Т	P→T	
	22		4	5			
	14	3	3	6	6	2	
	15	3 2 2 3	2	4	6 5		
	16	2	2	4	5		
	17	3	3				
	19	3	3	4	5		
	20	3	3	4	5		
	21	3	3				
	28	3	3	6	6	2	
Ī		Curve No.					



## **ORDERING CODE** ΑD 5 \* \*\*

Directional valve

CETOP 5/NG10

Type of operator (tab.1)

Spools (see tables Cap. I • 35)

Mounting type (tab. 2)

Voltage / Specification (tab. 3)

Variants (tab. 4)

Serial No.

\*\*

2

#### TAB.1 - TYPE OF OPERATOR

- Ε Electrical
- D Direct mechanical
- 0 Oleo-pneumatic Lever

#### Tab.3 - Voltage / Specification

Operator	Voltage Specs.	Description	Note	
	Α	24V/50Hz		
	В	48V/50Hz*		
	J	115V/50Hz - 120V/60Hz	AC Voltage **	
	Υ	230V/50Hz - 240V/60Hz	(Technical data see page	
	E	240V/50Hz*	I • 40)	
	F	24V/60Hz*		
	K	Without AC coils		
	L	12V		
F	М	24V		
_	N	48V*		
	Р	110V*		
	z	102V* 115Vac/50Hz 120Vac/60Hz with rectifier	DC Voltage ** (Technical data see page I • 40)	
	x	205V* 230Vac/50Hz 240Vac/60Hz with rectifier		
	W	Without DC coils		
D	Z	standard	_	
0	Z	standard	_	
	Z	valve with lever	-	
L	X	valve without lever	-	

- Special voltage
- Voltage codes are not stamped on the plate, their are readable on the coils.

#### TAB.2 - MOUNTING

Standard				
С	a A O B Wb			
D	a/AB			
E	a/AOW			
F	W O B VP			
Spe	CIALS (WITH PRICE INCREASING)			
G	WAO TE			
н	a/OBW			
I	a/AO b			
L	a/ 0 B \b			
М	a/AB\b			

- Mounting type D is only for valves with detent
- In case of mounting D with detent a maximum supply time of 2 sec is needed (only for AC coils).
- The springs for the version with detent (mounting **D**) are different from those for standard versions.

#### Tab.4 - Variants

Variant	Code	•	PAGE
No variant (without connectors)	S1(*)		
Viton	SV(*)		
Emergency button	ES(*)		Cap. I • 40
Preset for microswitch - (E/F/G/H only) see below note ◊	M1(*)	•	Cap. I • 36 - Cap. I • 39
Rotary emergency button	P2(*)		Cap. I • 40
Marine version (AD.5.O)	H1	•	
Spool movement speed control (VDC only) with ø 0.5 mm diameter orifice	5S(*)	•	Cap. I • 37
Spool movement speed control (VDC only) with ø 0.6 mm diameter orifice	6S(*)	•	Cap. I • 37
Spool movement speed control (VDC only) with ø 0.7 mm diameter orifice	7S(*)	•	Cap. I • 37
Spool movement speed control (VDC only) with ø 0.8 mm diameter orifice	8S(*)	•	Cap. I • 37
External draining solenoid (electrically operated only)	S5(*)	•	Cap. I • 37
Microswitch+ Detent (for lever operation)	MĎ	•	
Detent for lever control	D1	•	

◊ = Maximum counter-pressure on T port: 4 bar - Microswitch type MK code 1319098 must be ordered separately.

♦ = Variant codes stamped on the plate

(\*) Coils with Hirschmann connection supplied without connectors. The connectors can be ordered separately, Cap. I • 20.

#### DIRECTIONAL CONTROL VALVES CETOP 5

Two	Two solenoids, spring centred "C" mounting				
Spool type	MA O B W	Covering	Transient position		
01		+			
02		-	XHHHII		
03		+			
04*		-			
05		+	XXBIII		
66	a/XIIII	+			
06		+			
07*		+			
08*	a/ II II II b	+			
10*	ay X Thinks	+			
22*		+			
11*		+			
12*	WITH I W	+			
13*		+			
14*		-			
28*		-			

ONE SOLENOID, SIDE A "E" MOUNTING			
Spool type	a/AO	Covering	Transient position
01		+	X
02	a/X	-	
03		+	FZX
04*	a/ III	-	
05	a/XII	+	
66	a/XII	+	
06	a/XII	+	XIII
08*	a/III	+	Z.::::
10*		+	EKK
12*		+	
15	a/XII	-	XHII
16	a/XII	+	XIIII
17	a/ /ili	+	
14*	a/ III	-	
28*	a/	-	

#### **A**TTENTION

(\*) Spool with price increasing

- $\bullet$  With spools 15 / 16 / 17 only the mounting E / F are possible
- 19 / 20 / 21 spool not planned for AD5E...J\*
- For lever operated the spools used are different. Available spools for this kind of valve see AD5L..

ONE SOLENOID, SIDE B "F" MOUNTING				
Spool type	W O B B	Covering	Transient position	
01	W###	+		
02	***	-		
03	W###	+	HIII	
04*	wttX	-		
05		+		
66	W	+	11111	
06	<b>**</b>	+		
08*	WHITE	+		
10*	<b>**</b>	+		
22*	WHILE	+		
12*	WHILE	+		
13*	WHITE	+		
07*	WHILE	+		
15	~\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	-	XHII	
16	WXIII-	+		
17	~\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	+		
14*	~\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	-	EIXIX	
28*	wt XI	-	XXE	

Two solenoids "D" mounting					
Spool type	Covering Transient position				
19*		-			
20*	a/\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	+	X1.1		
21*	a/IIIW	+			

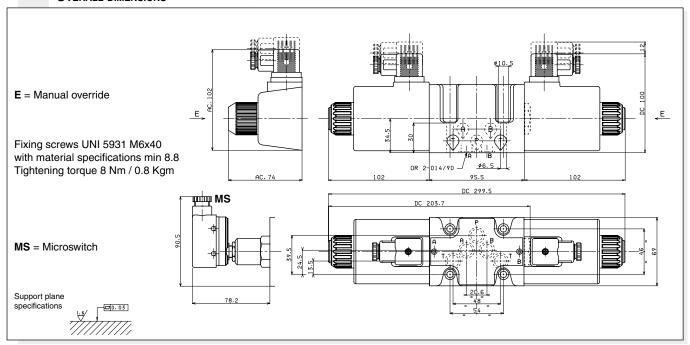




A max. counter-pressure of 4 bar at T is permitted for the variant with a microswitch (MS).

Max. pressure ports P/A/B	350 bar
Max. pressure port T (DC coil) see note (*)	250 bar
Max. pressure port T (AC coil)	160 bar
Max. flow	100 l/min
Max. excitation frequency	3 Hz
Duty cycle	100% ED
Fluid viscosity	$10 \div 500 \text{ mm}^2/\text{s}$
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS
	1638 with filter B <sub>25</sub> ≥75
Weight (with one DC solenoid)	آ Kg
Weight (with two DC solenoids)	5,1 Kg
Weight (with one AC solenoid)	3,5 Kg
Weight (with two AC solenoids)	4,3 Kg

#### **OVERALL DIMENSIONS**



(\*) Pressure dynamic allowed for 1 million of cycles.

#### LIMITS OF USE (MOUNTING C-E-F)S

The tests have been carried out with solenoids at operating temperature and a voltage 10% less than rated voltage with a fluid temperature of 40°C. The fluid used was a mineral oil with a viscosity of 46 mm²/s at 40°C.

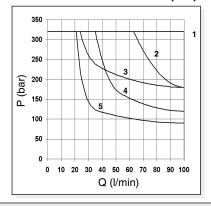
The values in the diagram refer to tests carried out with the oil flow in two directions simultaneously T = 2 bar (e.g. from P to A and the same time B to P).

In the cases where valves 4/2 and 4/3 were used with the flow in one direction only, the limits of use could have variations which may even be negative. Rest time: the values are indicative and depend on the following parameters: hydraulic circuit, fluid used and variations in hydraulic scales (pressure P, flow Q, temperature T).

Direct current : Energizing  $60 \div 95$  ms. Alternating current: Energizing  $12 \div 30$  ms. De-energizing  $25 \div 70$  ms. De-energizing  $10 \div 55$  ms.

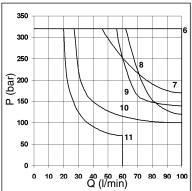
NOTE: The operating limits shown are valid for mountings C, E, F.

#### DIRECT CURRENT SOLENOIDS (DC)



Spool			
type	DC	AC	
01	1	8	
02	1	6	
03	2	7	
04	4	10	
05	1	6	
06 - 66	3	9	
14-28	5	11	
15	3	10	
16	1	6	
	Curves		

## ALTERNATING CURRENT SOLENOIDS (AC)





#### AD5E...J\* VALVES WITH SPOOL MOVEMENT SPEED CONTROL VARIANT J\*

#### Valves type AD5E... with spool movement speed control.

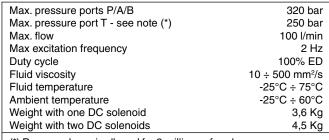
These ON-OFF type valves are used when a lower spool movement speed than usual for conventional solenoid valves is required to prevent impacts which could adversely affect the smooth running of the system. The system consists of reducing the transfer section for the fluid from one solenoid to the other by means of calibrated orifice.

- This version can only be used with a direct current (DC) and also involves a reduction in the limits of use so that we suggest to always test the valve in your application.
- To order AD5J\* version valves, specify the orifices code.
- The operation is linked to a minimum counter-pressure on the T line (1 bar min.)
- The switching time referred to the spool travel detected by a LVDT transducer can vary for the NG10 valve a minimum of 200 to a maximum of 400 ms depending on 5 fundamental variables:
- 1) Diameter of the calibrated orifice (see table)
- 2) Hydraulic power for clearance referring to flow and pressure values through the valve
- 3) Spool type
- 4) Oil viscosity and temperature
- 5) Counter-pressure at T line
- Possible mounting: C / E / F / G / H
- 19 / 20 / 21 spools not planned for AD5E...J\*

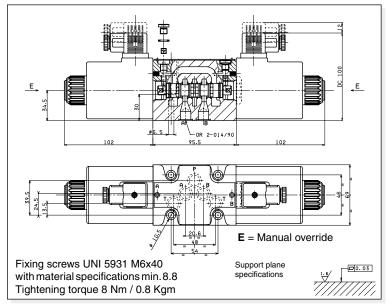
CALIBRATED				
ORIFICE AVAILABLE				
ø (mm) <b>M6x6</b> Code				
0.5 M89.10.0031		<b>5S</b> (J5+S1)*		
0.6 M89.10.0026		<b>6S</b> (J6+S1)*		
0.7 M89.10.0032		<b>7S</b> (J7+S1)*		
0.8	M89.10.0033	<b>8S</b> (J8+S1)*		

<sup>\*</sup> Old code

EAD5E...J\$ - 00/2000/e



(\*) Pressure dynamic allowed for 2 millions of cycles.



#### AD5E...Q5 VALVES WITH EXTERNAL DRAINING SOLENOID - VARIANT Q5

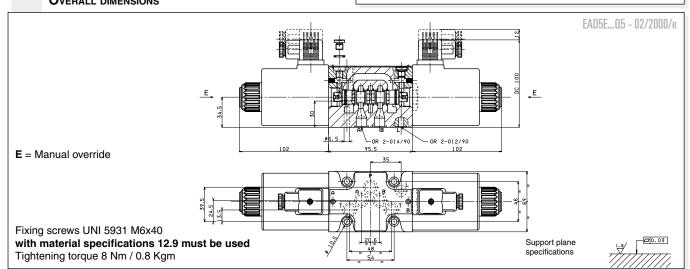
#### Valves type AD5E...Q5 with external draining solenoid.

This involves valves with solenoid drainage chambers separated by line T in the CETOP 5 interface distinguished by the letter L. This solution makes it possible to operate with a maximum counterpressure at T up to 320 bar using only 12.9 material fixing screws to ensure the maximum safety of the solenoid valve fixing and use of an additional drain. This version can be used for direct current (DC) and alternating current (AC), but involves a reduction in the limits of usage depending on the pressure at T.

- Mounting possible: C/D/E/F/G/H/I/L/M
- For subplate see BSH531...

#### OVERALL DIMENSIONS

Max. pressure ports P/A/B/T 320 bar Max. pressure port L (DC coils) see note (\*) 250 bar Max. pressure port L (AC coils) 160 bar Max. flow 100 l/min Max. excitation frequency 2 Hz Duty cycle 100% ED Fluid viscosity 10 ÷ 500 mm<sup>2</sup>/s Fluid temperature -25°C ÷ 75°C Ambient temperature -25°C ÷ 60°C Weight with one DC solenoid 3,6 Kg Weight with two DC solenoids 4,5 Kg Weight with one AC solenoid 3,5 Kg Weight with two AC solenoids 4,3 Kg (\*) Pressure dynamic allowed for 2 millions of cycles.







Max. pressure ports P/A/B Max. pressure port T Max. flow Min. operating pressure

Max. operating pressure Fluid viscosity Fluid temperature Ambient temperature

Max. contamination level

Weight (single pilot)
Weight (twin pilot)

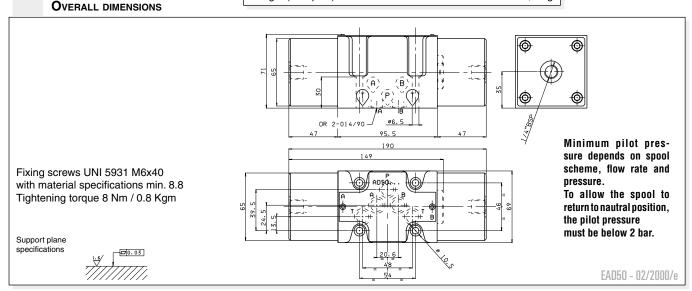
320 bar 160 bar 100 l/min 4 + [0.027 x (pt\*)] bar - see note 200 bar 10 ÷ 500 mm²/s -25°C ÷ 75°C

 $\begin{array}{l} -25^{\circ}C \div 60^{\circ}C \\ \text{class 10 in according with NAS} \\ 1638 \text{ with filter } \beta_{25}{\ge}75 \\ 4,1 \text{ Kg} \end{array}$ 

4,1 Kg 5,4 Kg  Possible mounting: Hydraulic control:
 C/D/E/F/G/H/
I/L/M
 Pneumatic control:
I/L/M

• Ordering code see Cap. I • 34

(**pt**\*) = Pressure at port T



#### AD5D... DIRECT MECHANICALLY OPERATED TYPE VALVES CETOP 5



Max. pressure ports P/A/B
Max. pressure port T
Max. flow
Operating force - see note (\*)
Fluid viscosity

Fluid temperature Ambient temperature Max. contamination level

Weight

A/B 320 bar 20 bar 100 l/min ote (\*) 8 Kg - see note (\*\*) 10 ÷ 500 mm²/s -25°C ÷ 75°C -25°C ÷ 60°C

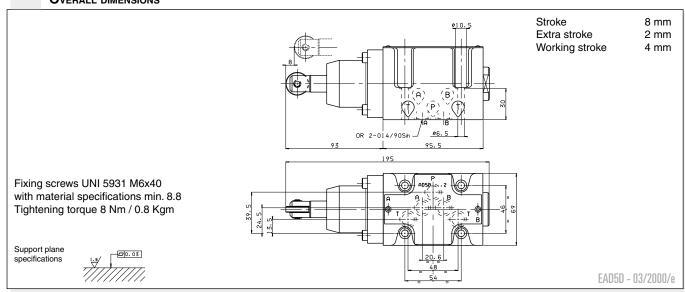
 $\begin{array}{l} -25^{\circ}\text{C} \div 60^{\circ}\text{C} \\ \text{class 10 in accordance with NAS} \\ 1638 \text{ with filter } \beta_{25}{>}75 \\ 3,8 \text{ Kg} \end{array}$ 

- Possible mounting: **E/F/G/H**
- Ordering code see Cap. I 34
- Notes:

(\*) In the absence of counter-pressure at port T

(\*\*)10 Kg with a pressure of 20 bar at T

#### **OVERALL DIMENSIONS**





AD5L	
ORDERING CODE	Cap. I • 34
STANDARD SPOOLS	Cap. I • 35

## AD5L... LEVER OPERATED TYPE VALVES CETOP 5

Max. pressure ports P/A/B	320 bar
Max. pressure port T	160 bar
Max. flow	100 l/min
Lever angle	2 x 15°
Fluid viscosity	10 ÷ 500 mm²/s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with
	NAS 1638 with filter B <sub>25</sub> ≥75
Weight	4,7 Kg
Weight with M1 variant	5,35 Kg

- Completely different spools are used for these (lever operated) valves than for all other types of operation (e.g. electrical, mechanical, pneumatic operation, .....)
- Available spools: 01 / 02 / 03 / 04 / 05 / 06 / 66 / 07 / 22 / 13 / 15 / 16 / 17 (for hydraulic symbols see Cap. I 35).
- Microswitch type MK code 1319098 must be ordered separately.

- Possible mounting: **C / E / F**
- (with mounting "F" and spools "15-16-17" the lever is on side "B")
- There is no **D** type mounting
- The variant **D1** specifies the detent (mechanical connection) for lever operation

#### OVERALL DIMENSIONS

M1 = Microswitch

M1 = Microswitch

M1

Side A

Side B

Support plane specifications min. 8.8 Tightening torque 8 Nm / 0.8 Kgm





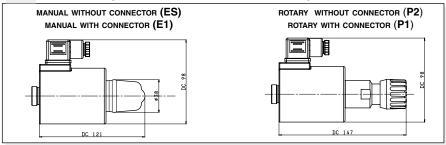
#### "A16" DC COILS FOR CETOP 5

Type of protection (in relation to the connector used)	IP 65
Number of cycles	18.000/h
Supply tolerance	±10%
Ambient temperature	-30°C ÷ 60°C
Duty cycle	100% ED
Insulation class wire	H
Weight	0,9 Kg

VOLTAGE (V)	Max winding temperature (Ambient temperature 25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±7%
12V	106°C	45	3.2
24V	113°C	45	12.4
48V*	-	45	-
102V(*)(**)	-	45	-
110V <sup>(*)(**)</sup>	118°C	45	268
205V <sup>(*)(**)</sup>	-	45	-
* Special voltage	S		

The european low voltage directive is applied to electronical equipments used at a nominal voltages between 50 and 1000 VAC or 75 and 1500 VDC. In conformity with the low directive each part of the manifold or the subplate on which the valve is mounted should be connected to a protective earth with a resistence less than 0.1 ohms.

#### **EMERGENCY (COILS WITH HIRSCHMANN CONNECTION)**





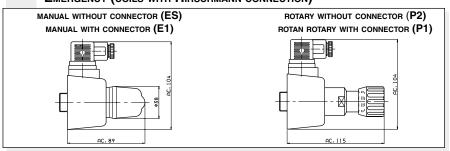
#### "K16" AC SOLENOIDS FOR CETOP 5

 $\begin{array}{c|c} \mbox{Type of protection (in relation to the connector used)} & \mbox{IP 66} \\ \mbox{Number of cycles} & 18.000/h \\ \mbox{Supply tolerance} & +10\% / -10\% \\ \mbox{Ambient temperature} & -54^{\circ}\mbox{C} \div 60^{\circ}\mbox{C} \\ \mbox{Duty cycle} & 100\% \mbox{ED} \\ \mbox{Max. pressure static} & 210 \mbox{ bar} \\ \mbox{Insulation class wire} & H \\ \mbox{Weight} & 0,8 \mbox{ Kg} \\ \end{array}$ 

Voltage	Max. WINDING TEMPERATURE	RATED	IN RUSH CURRENT	RESISTANCE AT 20°C
(V)	(Ambient temperature25°C)	POWER(VA)	(VA)	(Онм) ±10%
24V/50Hz	134°C	124	454	0.56
24V/60Hz*	115°C	103.5	440	0.55
48V/50Hz*	134°C	113	453	2.10
115V/50Hz-120V/60Hz <sup>(*)(**)</sup>	121°C - 138°C	121-101	471-487	10.8
230V/50Hz-240V/60Hz <sup>(*)(**)</sup>	121°C - 138°C	120-101	478-485	43.0
240V/50Hz(*)(**)	134°C	120	456	47.39
* Special voltage				

<sup>\*\*</sup> The european low voltage directive is applied to electronical equipments used at a nominal voltages between 50 and 1000 VAC or 75 and 1500 VDC. In conformity with the low directive each part of the manifold or the subplate on which the valve is mounted should be connected to a protective earth with a resistence less than 0.1 ohms.

#### **EMERGENCY (COILS WITH HIRSCHMANN CONNECTION)**







ADP5E		
"D19" DC SOLENOIDS	Cap. I • 43	
STANDARD CONNECTORS	Cap. I • 20	

# ADP5E... DIRECTIONAL CONTROL CETOP 5 HIGH PERFORMANCES SOLENOID OPERATED VALVES

The NG10 directional control valves are designed for subplate mounting with an interface in accordance with UNI ISO 4401 - 05 - 04 - 0 - 94 standard (ex CETOP R 35 H 4.2-4-05). The use of solenoids with wet armatures allows an extremely safe construction completely dispensing with the need for dynamic seal. The solenoid tube is screwed directly onto the valve casing whilst the coil is kept in position by a ring nut. Great care has been taken over the design and production of the ducts and the improvement of the spools allows relatively high flow rates to be accommodated for its size with minimal pressure drops ( $\Delta p$ ). The operation of the directional valve is electrical. The centring is achieved by means of calibrated length springs which, once the impulse is over, immediately reposition the spool in the neutral position. The solenoids, constructed with a protection class of IP66 in accordance with BS 5490 standards, are available in direct current form and different voltage. The electrical controls are equipped with an emergency manual control inserted in the tube.

The ADP.5.E.. valve has certain design features which allow it to "manage" a hydraulic power equal to Q = 120l/min with a P = 320 bar, maintaining a considerable safety margin. These features can be summarized as follows:

- Solenoid D19 with an optimum ratio between the power absorbed (42W) and the magnetic force
- Diameter of the spool 18 mm, with carefully designed geometry improved to compensate for the flow forces
- Compact graphite cast iron valve casing with high mechanical resistance
- Different springs, improved according to the features of the spool

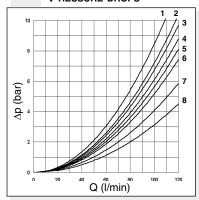
The electrical supply connectors meet DIN 43650 ISO 4400 standards; connectors are also available with built in rectifiers or pilot lights.

The recommended fluids are hydraulic mineral based oils in accordance with DIN 51524 and it is recommended that filters should be fitted to ensure a maximum contamination level of class 10 in accordance with NAS 1638,  $\beta_{pq} \ge 75$ .

For other fluids please contact our technical department.

• The solenoids are in DC voltage only

#### PRESSURE DROPS



The diagram at the side shows the pressure drop curves for spools during normal usage. The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C; the tests have been carried out at a fluid temperature of 40°C. For higher flow rates than those in the diagram, the losses will be those expressed by the following formula:

$$\Delta p1 = \Delta p \times (Q1/Q)^2$$

where  $\Delta p$  will be the value for the losses for a specific flow rate Q which can be obtained from the diagram,  $\Delta p1$  will be the value of the losses for the flow rate Q1 that is used.

Spool	Connections				
type	P→A	P→B	A→T	В→Т	P→T
01	4	4	7	7	
02	6	6	8	8	7
03	3	3	8	8	
04	4	4	2	2	3
05	6	6	6	6	
66	4	4	8	7	
06	4	4	7	8	
14	6	4	8	6	2
15-19	2	2	5	5	
16-20	1	1	2	2	
28	4	6	6	8	2
	Curve No.				

#### **ORDERING CODE**

	ADP)	)
7		

High performances directional control valve

5

CETOP 5/NG10



Electrical operator



Spools (Table next page)



Mounting (table 1)
Voltage (table 2)



Variants (table 3)

1

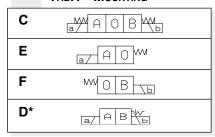
Serial No.

#### Tab.3 - Variants

VARIANT	CODE
No variant (without connectors)	S1(*)
Viton	SV(*)
Rotary emergency button	P2(*)
Adjustable spool movement	
speed control	4S(*)
With solenoid chamber external	
drainage (Y)	S5(*)
Spool movement speed control	
(VDC only) with ø 0.5 mm Ø orifice	5S(*)
Spool movement speed control	
VDC only) with ø 0.8 mm Ø orifice	8S(*)
Other variants available on request	

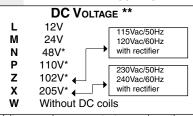
(\*) Coils with Hirschmann connection supplied without connectors. The connectors can be ordered separately, c Cap. I • 20.

#### TAB.1 - MOUNTING



(\*) Valve with detent

#### TAB.2 - TYPE E CONTROL



Voltage codes are not stamped on the plate, their are readable on the coils.

- \* Special voltage
- \*\* Technical data see Cap. I 43



#### STANDARD SPOOLS

Two solenoids, spring centred "C mounting"			
Spool type	MA OBW	Covering	Transient position
01		+	
02		-	
03		-	
04*		-	
05		-	
66		-	
06		-	
14*		-	
28*		-	

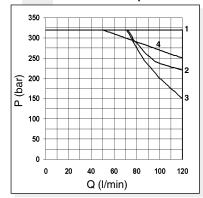
С	ONE SOLENOID, SIDE A "E MOUNTING"				
Spool type	a/AO	Covering	Transient position		
01		+			
02		-	MIHIH		
03		-			
04*		-			
05		-			
66	a/ Nij	-			
06		-			
14*		-			
15		-	MIHIM		
16		+			
28*	a/ Nim	-			

* Spools with	PRICE	INCREASING
---------------	-------	------------

Two solenoids "D mounting"						
Spool type	Spool type					
19*	a/ XII W	-	XHII			
20*	a/XIII	+	XI.III			

ONE SOLENOID, SIDE B "F MOUNTING"				
Spool type	W O B D	Covering	Transient position	
01	WHITE	+		
02	<b>MHI</b>	-		
03	WHILE	-		
04*	WHINE	-		
05	with the	-	HHM	
66	~ <del> </del>	-		
06	with the	-	SHM	
14*	white	-		
15	WXIII.	-		
16	~\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	+		
28*	WHILE	-		

#### LIMITS OF USE (MOUNTING C-E-F)



Spool	n°
type	curves
01	1
02	1
03	2
04	1
05	1
66	1
06	1
14	3
15	1
16	1
28	3
19	4
20	4

The tests have been carried out with solenoids at operating temperature and a voltage 10% less than rated voltage with a fluid temperature of  $50^{\circ}C$ .

The fluid used was a mineral oil with a viscosity of 46 mm<sup>2</sup>/s at 40°C.

The values in the diagram refer to tests carried out with the oil flow in two directions simultaneously (e.g. from P to A and at the same time B to T).

In the cases where valves 4/2 and 4/3 were used with the flow in one direction only, the limits of use could have variations which may even be negative.

The tests were carried out with a counter-pressure of 2 bar at T.

#### ADP5E... HIGH PERFORMANCES SOLENOID OPERATED VALVE CETOP 5

ADP.5.E... 4S variant - These ON-OFF type valves are used when a lower spool movement speed is required than it is generally available with a conventional solenoid valve in order to avoid those shocks which might otherwise compromise proper system operation. This is obtained by forcing the fluid to pass through the gap which exists between the screw thread and the M8x1 tapped thread, restricting in this way the transfer cross section between the 2 solenoid chambers. Using this variant may entail a reduction in the operational limits according to the spool used, up to the complete blocking of the change over itself. The valve operation depends on the presence of a minimum back pressure on the T line (min. 1 bar). The change over time referred to the spool stroke depends on 4 main variables:

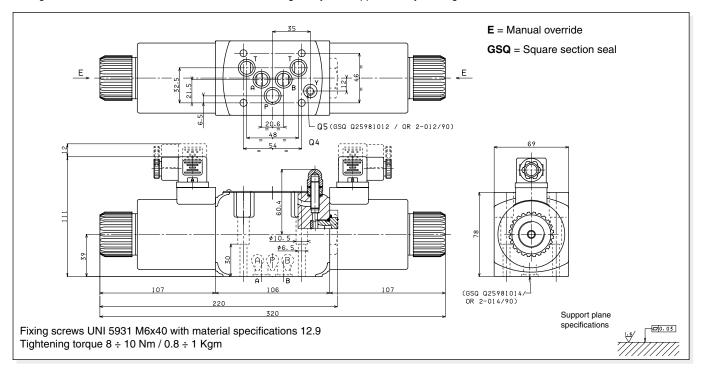
- Applicable hydraulic power, related to the flow rate and pressure drop across the valve;
- Spool type (system configuration);
- Oil viscosity and temperature;
- · Back pressure on T.

Max. operating pressure: ports P/A/B 350 bar 250 bar Max. operating pressure: port T (\*) 120 l/min Max. flow Max. excitation frequency 3 Hz Duty cycle 100% ED 10 ÷ 500 mm<sup>2</sup>/s Fluid viscosity Fluid temperature -25°C ÷ 75°C Ambient temperature -25°C ÷ 60°C Max. contamination level class 10 in accordance with NAS 1638 with filter  $\beta_{25} \ge 75$ Weight with one DC solenoid 5 Kg Weight with two DC solenoids 6,5 Kg

(\*) Pressure dynamic allowed for 2 millions of cycles

Pressure on port T valid in case Y is blocked (no external drainage). Normally the external drainaged is blocked with a plug S.T.E.I M6x6 UNI 5923

**ADP.5.E... S5 variant** - These are valves with solenoid chambers drainage separated from the T line, obtained on CETOP RO5 interface and characterized by the letter Y. This solution allows operation with up to 320 bar max. back pressure on the T line while using only 12.9 material fixing screws to ensure maximum solenoid valve mounting safety and supplementary drainage.

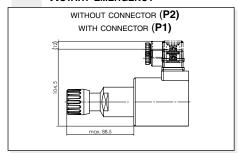




#### "D19" DC SOLENOIDS

Type of protection (in relation to the connector used)	IP 66
Number of cycle	18.000/h
Supply tolerance	±10%
Ambient temperature	-54°C ÷ 60°C
Duty cycle	100% ED
Max static pressure	210 bar
Insulation class wire	Н
Weight	1,63 Kg

#### ROTARY EMERGENCY



VOLTAGE (V)	Max winding temperature (Ambient temperature25°C)	RATED POWER (W)	RESISTANCE AT 20°C (OHM) ±10%
12V	105°C	42	3.43
24V	105°C	42	13.71
48V*	105°C	42	55
102V(*)(**)	105°C	42	248
110V <sup>(*)(**)</sup>	105°C	42	288
205V(*)(**)	105°C	42	1000
* Special	voltage		

\*\* The european low voltage directive is applied to electronical equipments used at a nominal voltages between 50 and 1000 VAC or 75 and 1500 VDC. In conformity with the low directive each part of the manifold or the subplate on which the valve is mounted should be connected to a protective earth with a resistence less than 0.1 ohms.



ADP5V				
"D19" DC Solenoids	Cap. I • 44			
STANDARD CONNECTORS	CAP. I • 20			
L.V.D.T.	Cap. I • 22			

# ADP5V... WITH PROXIMITY SENSOR LVDT CETOP 5

The NG10 directional control valves are designed for subplate mounting with an interface in accordance with UNIISO 4401-05-04-0-94 standard (ex CETOP R 35 H 4.2-4-05).

The single solenoid directional valves type ADP5V are used in applications where the monitoring of the position of the spool inside the valve is requested to manage the machine safety cycles in according with the accident prevention legislation. These directional valves are equipped with an horizontal positioned

350 bar Max. operating pressure: ports P/A/B Max. operating pressure: port T (\*) 250 bar Max. flow 120 l/min Max. excitation frequency 3 Hz Duty cycle 100% ED Fluid viscosity 10 ÷ 500 mm<sup>2</sup>/s Fluid temperature -25°C ÷ 75°C Ambient temperature -25°C ÷ 60°C Max. contamination level class 10 in accordance with NAS 1638 with filter B<sub>as</sub>≥75

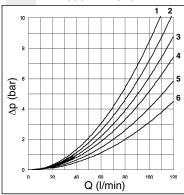
Type of protection

(in relation to connector used) IP 66
Weight 6,2 Kg

(\*) Pressure dynamic allowed for 2 millions of cycles

inductive sensor on the opposite side of the solenoid, which is capable of providing the first movement of the valve when the passage of a minimum flow is allowed. Integrated in safety systems, these valves intercept actuator movements that could be dangerous for the operators and for the machine.

#### PRESSURE DROPS



The diagram at the side shows the pressure drop curves for spools during normal usage. The fluid used is a mineral oil with a viscosity of 46 mm²/s at 40°C; the tests have been carried out at a fluid temperature of 40°C. For higher flow rates than those in the diagram, the losses will be those expressed by the following formula:

$$\Delta p1 = \Delta p \times (Q1/Q)^2$$

where  $\Delta p$  will be the value for the losses for a specific flow rate Q which can be obtained from the diagram,  $\Delta p1$  will be the value of the losses for the flow rate Q1 that is used.

Spool	Connections				
type	P→A	Р→В	A→T	В→Т	P→T
01	3	3	5	5	
02	4	4	6	6	5
66	3	3	6	5	
06	3	3	5	6	
16	1	1	2	2	
	Curve No.				

#### **ORDERING CODE**

ADP

High performances directional control valve

5

CETOP 5/NG10

V

Directional valve with single solenoid and LVDT proximity sensor

\*\*\*

Spool and mounting (table 1)

\*

Voltage (table 2)

\*\*

Variants (table 3)

2

Serial No.

registered mark for industrial environment with reference to the electromagnetic compatibility.

European norms:

- EN50082-2 general safety norm industrial environment
- EN 50081-1 emission general norm residential environment

#### Tab.2 - DC voltage \*\*

12V М 24V 115Vac/50Hz 120Vac/60Hz N 48V\* with rectifier P 110V\* **Z** 102V\* 230Vac/50Hz 240Vac/60Hz **X** 205V\* with rectifier W Senza bobina né connettori Voltage codes are not stamped on the plate, their are readable on the coils.

- \* Special voltage
- \*\* Technical data see Cap. I 45

#### Tab1 - Standard spool for ADP5V

E / F Mounting possible						
Spool type	WA OBW	Covering	Transient position			
01E	a/All	+				
01F	WHINE	+	<u> </u>			
02E	a/ XI   W	-				
02F	₩ <b>#</b> ₩	-				
66E		-	XIHI; I			
06F	w#III	-				
16E		+				
16F	~\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	+				
32E	a/TII	+				

#### TAB.3 - VARIANTS

VARIANTS	Code
No variant (without connectors) Rotary emergency button Without proximity connector LVDT Without coils and proximity connector With solenoid chamber external drainage (Y)	S1(*) P2(*) S3 S4
Other variants available on request.	

(\*) Coils with Hirschmann connection supplied without connectors. The connectors can be ordered separately, Cap. I • 20.

